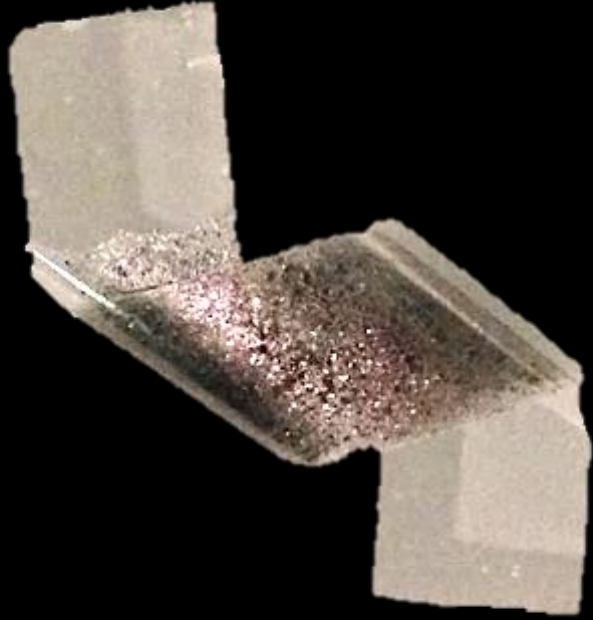


Nixene Publishing



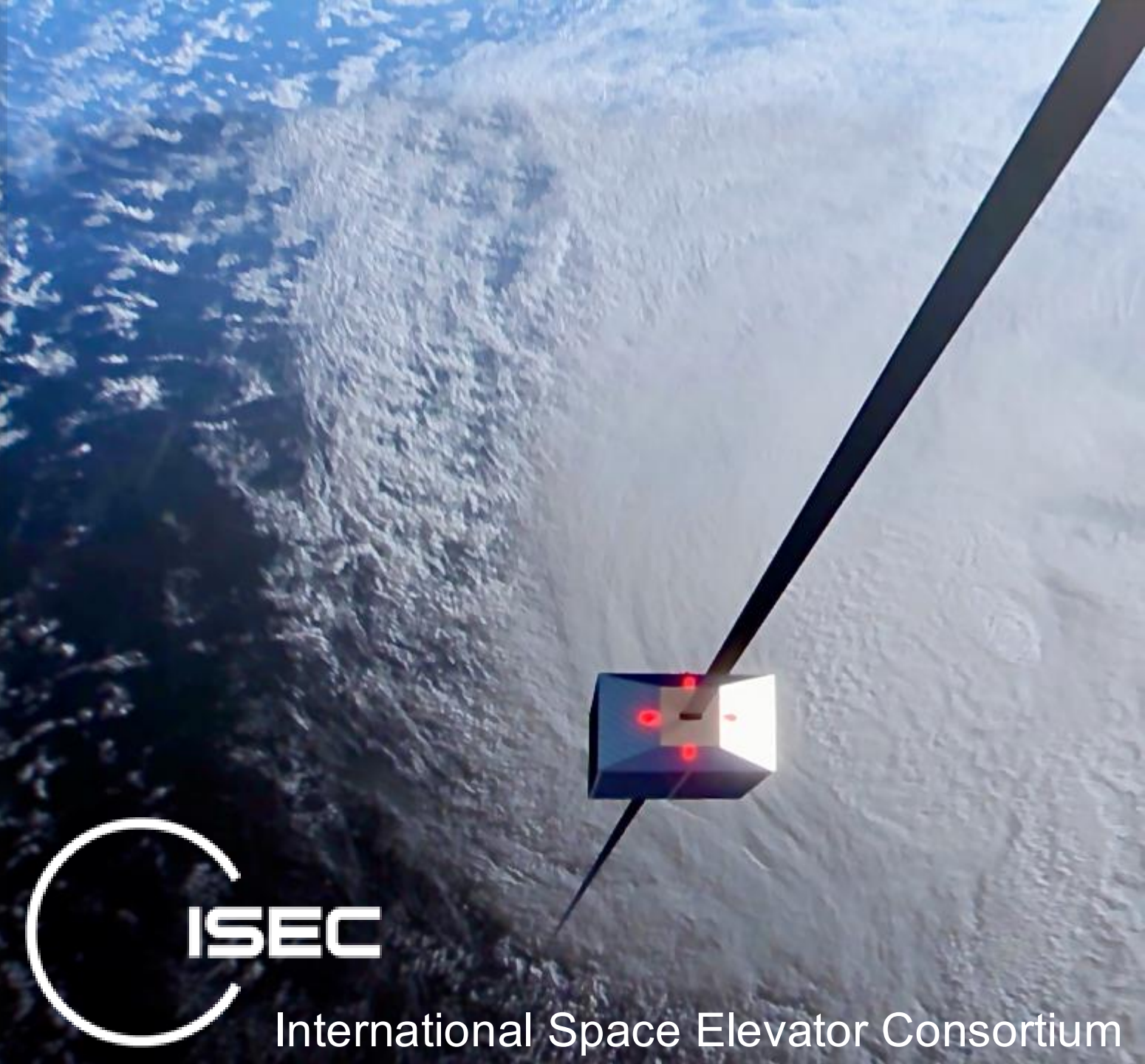
# Space Elevators A Bridge to the Stars

U3A

21<sup>st</sup> May 2026



International Space Elevator Consortium

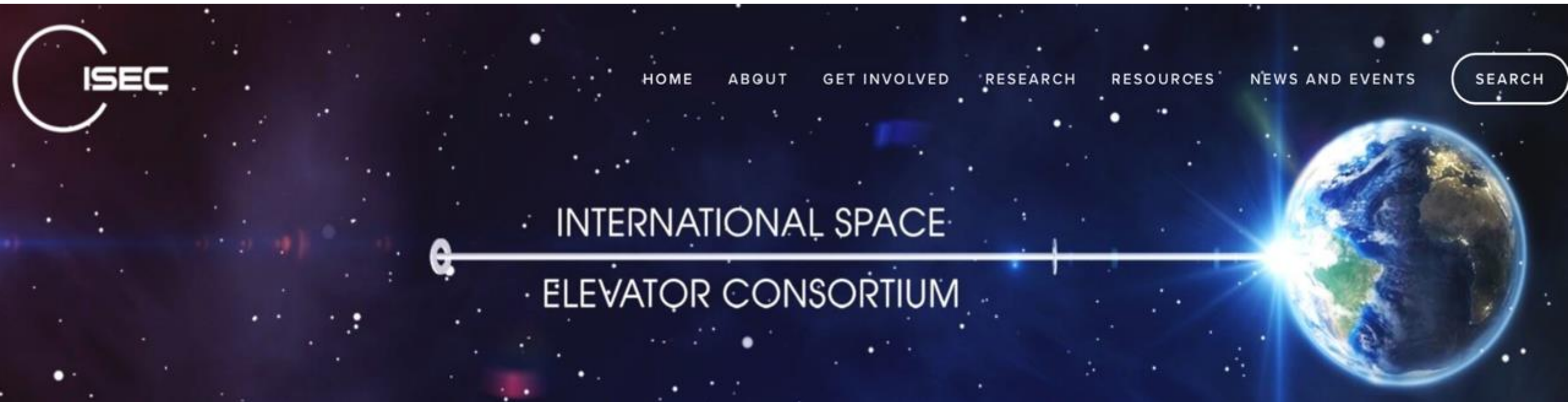


# What we will talk about...

- Who we are
- Graphene the origin story: Impossible to Industrial
- Examples of graphene applications
- How rockets work and their limitations
- What is a space elevator and how it overcomes these limitations
- The state of the art in tethered lift manufacturing
- Could a space elevator really be built?

Who we are

# International Space Elevator Consortium



An international not-for-profit organisation  
based in California, USA  
members worldwide

[www.isec.org](http://www.isec.org)

## About

WHAT WE DO

WHY SPACE  
ELEVATORS?

SPACE ELEVATOR 101  
(VIDEO)

### WHO WE ARE

SPACE ELEVATOR:  
WHAT IT IS AND WILL  
DO

TETHER MATERIALS

DUAL SPACE ACCESS  
ARCHITECTURE

TOP53

ELEVATOR TOP 5

# International Space Elevator Consortium

## Who We Are ...



### OFFICERS

 Dennis Wright Ph.D President	 Larry Bartoszek Vice-President	 Sandee Schaeffer Treasurer	 Martin Lades Ph.D Secretary
--	--	--	---

### DIRECTORS

 Dan Gleeson	 Steven Griggs Ph.D	 John Knapman Ph.D	 Adrian Nixon	 Michael Schaeffer	 Pete Swan Ph.D
---	--	---	---	--	--

# Adrian Nixon

Editor  
of the Nixene Journal

**NixeneJournal**



Member of the Royal Society  
of Chemistry and Chartered  
Chemist



Over 30 years' experience in  
industry Technical Service,  
Industrial R&D, strategic level  
consulting

Member of the board of  
directors of the  
International Space Elevator  
Consortium (ISEC)



International Space Elevator Consortium



# The searchable database: over two thousand pages of insight, and counting...

We have built an archive of structured content  
dedicated to graphene and 2D materials  
since 2017

Our database returns knowledge rather  
than just data or information

Can be searched by  
any keyword:

- Location
- Application
- Product type
- Market segments



Date: 07/06/21

**Graphene enables use of high temperature polyimide in jet engines' hot parts**  
<https://www.hexachemical.com/article/research-project-enables-use-of-high-temperature-polyimide-in-jet-engines-hot-parts/>

**Content summary:**

- This is an industrial collaboration between RISE SICOMP, GKN Aerospace Sweden, Woxna Graphite and Nexam Chemical in Sweden
- The work explores the use of graphene-polyimide composites for use in jet engines
- The composites need to withstand thermal oxidation at 320°C
- A key strength metric used was short beam shear strength (LSS)

<b>MARKET</b>	Graphene enables use of high temperature, lightweight polyimide in jet engines' hot parts
<b>Aerospace</b>	<p>This is an industrial R&amp;D project by Nexam Chemical. The aim is to improve the availability of high temperature composites at very high temperatures combined with the impact of air and water vapour (erosion/corrosion).</p> <p>The composite was tested without graphene to establish a baseline (short beam shear strength (LSS) being thermally oxidized at 320°C. After 500 hours the strength decreased by 56%. After 1000 hours the strength decreased by 84%.</p> <p>When graphene was added as a coating for surface protection the mechanical properties of the composite were preserved. After 500 hours the strength decreased by 20%. After 1000 hours the strength decreased by 44%.</p> <p>Using graphene as a matrix modifier, the mechanical properties were unaltered after 500 hours and decreased by 13% after 1000 hours.</p>
<b>Research &amp; development</b>	
<b>APPLICATION</b>	<p>Graphene enables use of high temperature, lightweight polyimide in jet engines' hot parts</p>
<b>Composites - polymer</b>	
<b>PRODUCT TYPE</b>	<p>Graphene nanoplate</p> <p>Graphene powder</p>
<b>Lightweighting</b>	
<b>Graphene nanoplate</b>	

**Relevance:**

- Making aircraft lighter weight is something industry is working relentlessly to achieve.
- A lighter aircraft is more fuel efficient and economical to operate
- This work shows graphene enhanced composites can be considered for high temperature applications
- If the researchers can also address the recyclability of the polymer composites, so much the better.

Data, Information,  
Knowledge

**NixeneJournal**

# Nixene Publishing is based at the Graphene Engineering Innovation Centre (GEIC), Manchester



The GEIC Masdar building. Image credit: Adrian Nixon

A world-class, multi-million-pound centre for industry-led development in graphene applications in partnership with academics.

The GEIC specialises in the rapid development and scale up of graphene and other 2D materials applications

**Nixene Publishing**

Graphene: The origin story.

Impossible to Industrial

# Pencils



Pencil line. Image credit: Adrian Nixon

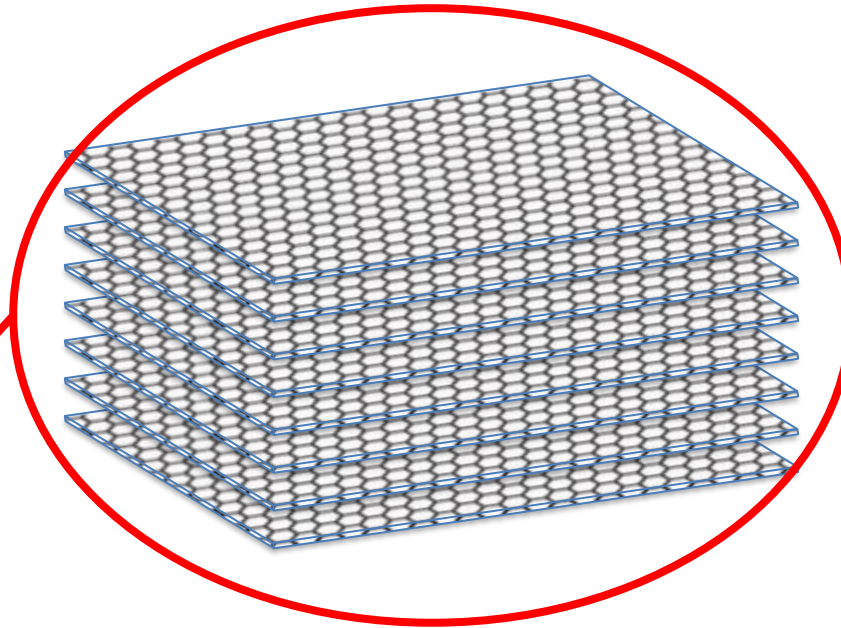
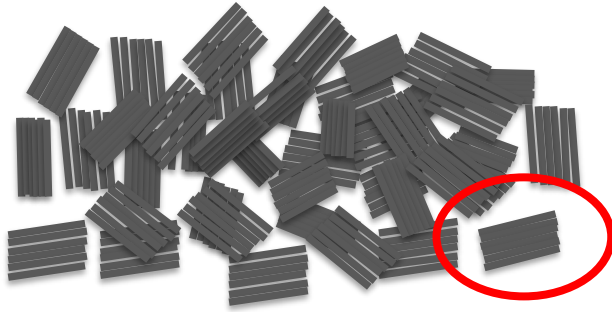
The part of a pencil that draws the line is called lead

It is not lead (Pb)

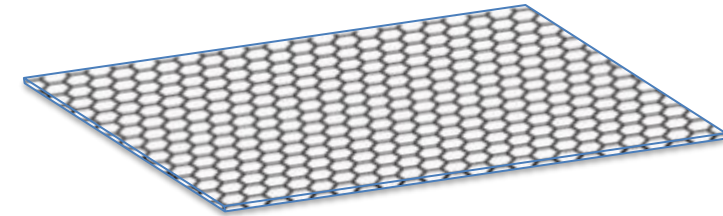
It is graphite

# Graphite and Graphene

Graphite  
Multi-layered  
graphene nanoplates



Graphene  
single atomic layer of carbon





Multilayer graphene exists in nature as graphite  
The bulk material is made of jumbled stacks of nanoplates

Monolayer graphene is a  
two-dimensional (2D) material

# Graphene is a two-dimensional material: Proved in 1969 it cannot exist

During the 20<sup>th</sup> century physicists argued convincingly that materials like graphene would be too thermodynamically unstable to exist

**...So, nobody tried to isolate graphene**



Physics Letters A  
Volume 30, Issue 1, 8 September 1969, Pages 40-41

---

## Lack of crystalline order in two dimensions

J.F. Fernández

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---

[https://doi.org/10.1016/0375-9601\(69\)90029-2](https://doi.org/10.1016/0375-9601(69)90029-2) [Get rights and content](#) ↗

---

### Abstract

The outline of the proof is given that no crystalline order is possible in two dimensions for a quantum mechanical system of electrons and nuclei in thermal equilibrium.

Source:

Fernández, J.F. (1969). Lack of crystalline order in two dimensions. *Physics Letters A*, 30(1), pp.40–41. doi:[https://doi.org/10.1016/0375-9601\(69\)90029-2](https://doi.org/10.1016/0375-9601(69)90029-2).

**Nixene Publishing**

# Nobel Prize in Physics 2010: Graphene

## Pencils and scotch tape



Graphite



2010

Andre Geim &  
Konstantin Novoselov  
Win Nobel Prize

For preparing and characterising  
graphene

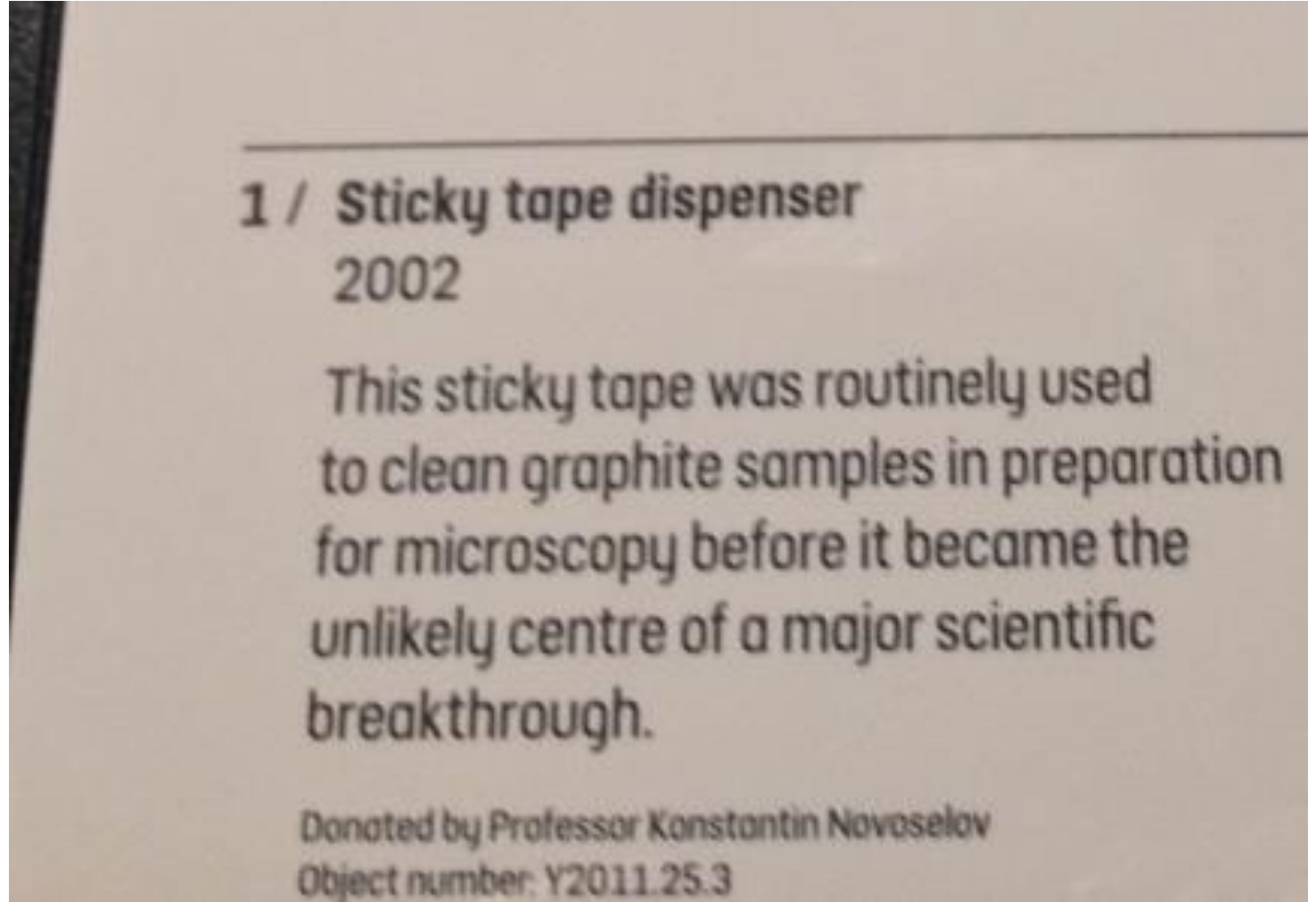
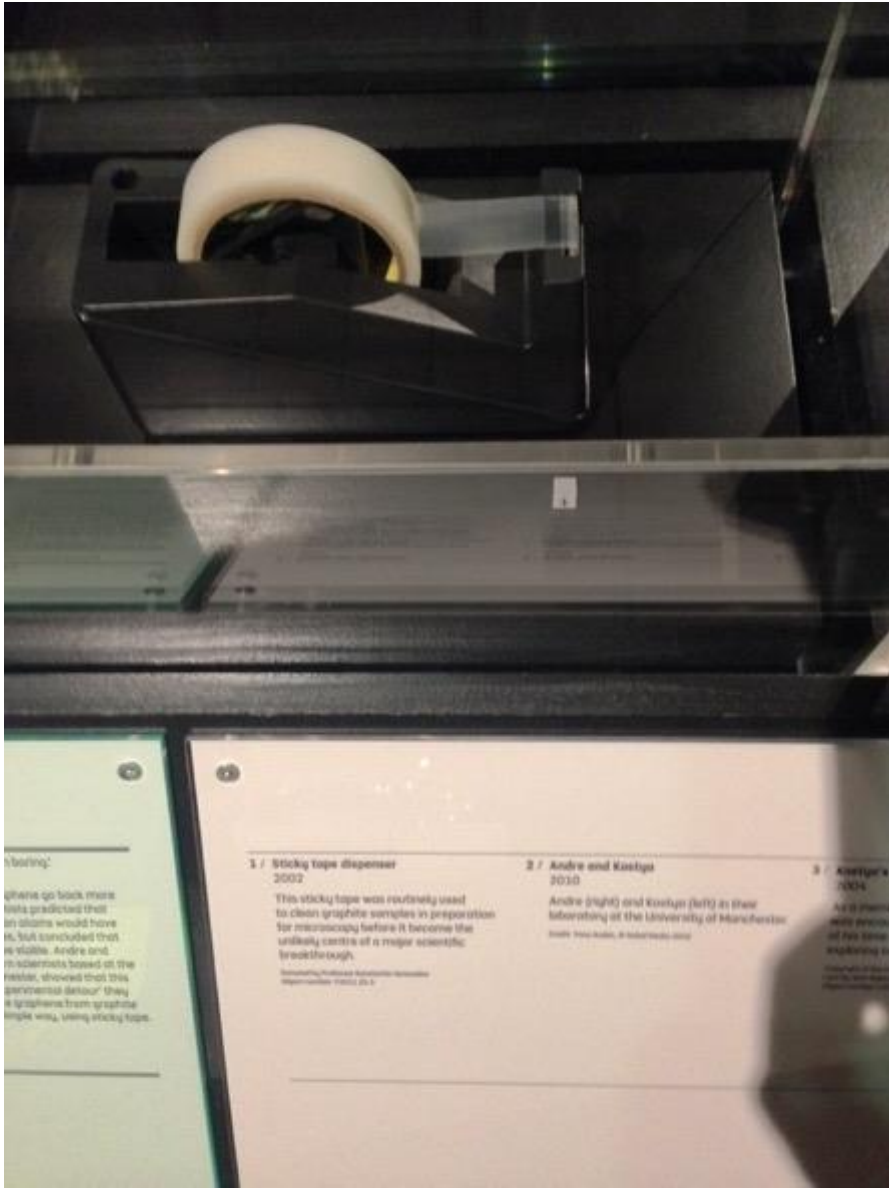
2004

Graphene isolated as world's  
first 2D material using sticky  
tape

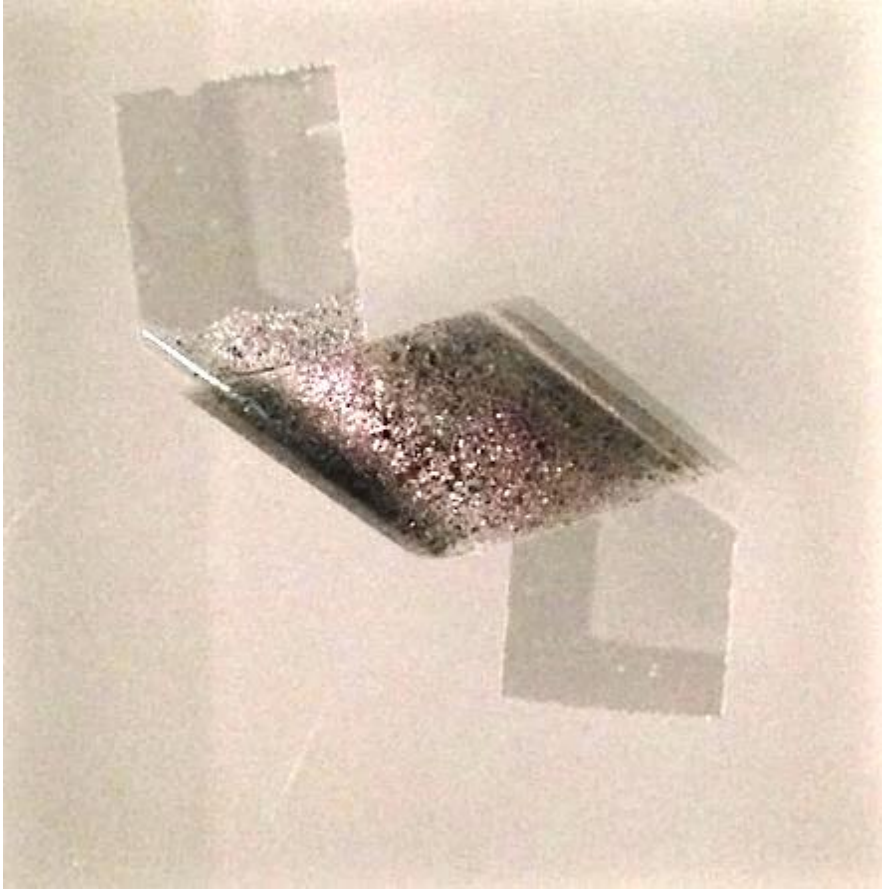


**Nixene Publishing**

# Graphene: Sticky tape



# The impossible...



Scotch tape used for isolating graphene from graphite  
Museum of Science and Industry at Manchester, UK  
Image credit: Adrian Nixon

Everyone accepted the view that graphene was impossible to isolate from graphite

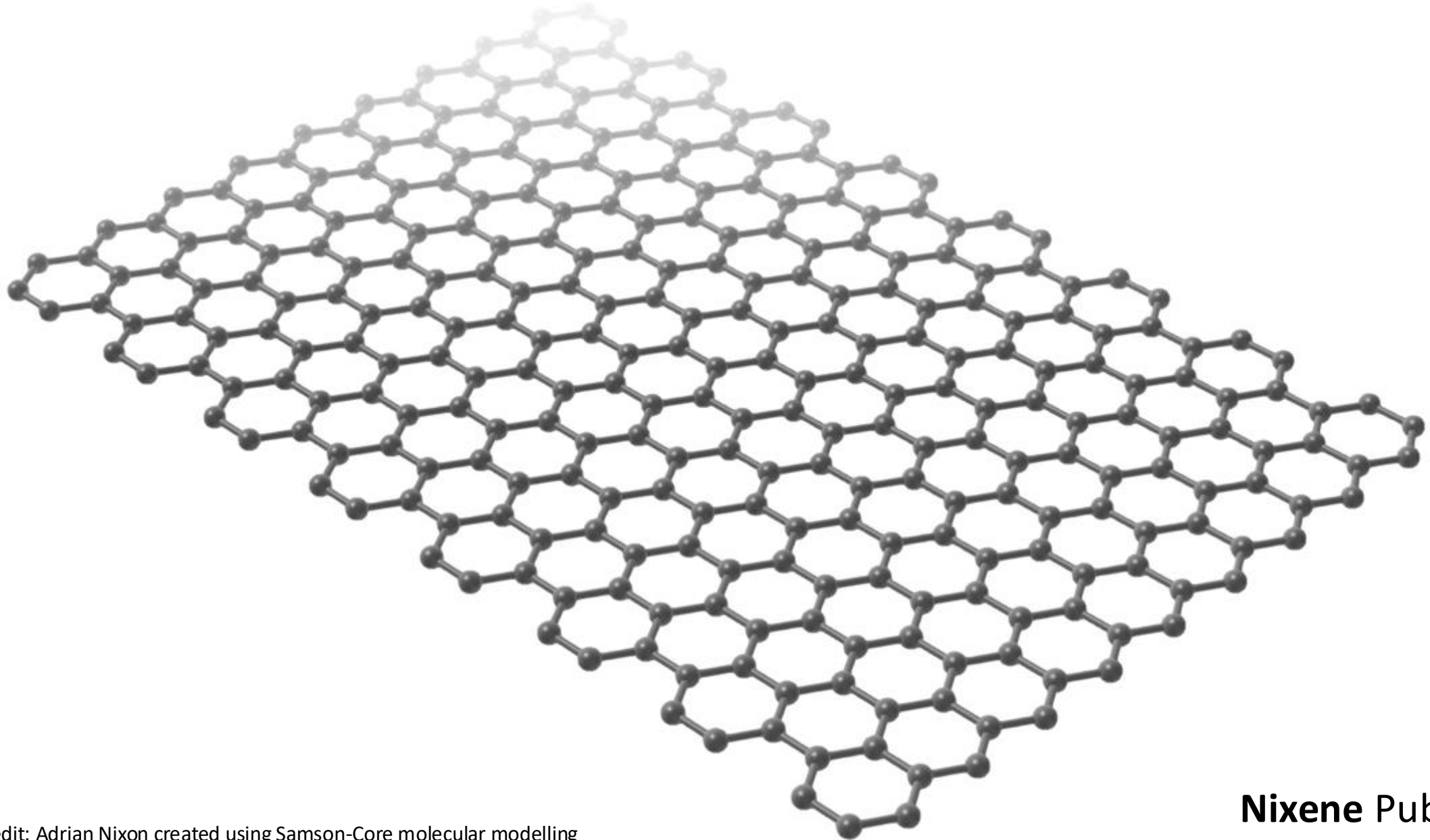
For years researchers have been using sticky tape to prepare graphite samples for electron microscopy work

*‘What those guys did not realise, was that throwing away the Scotch tape they were throwing away the Nobel Prize as well.’*

Andre Geim

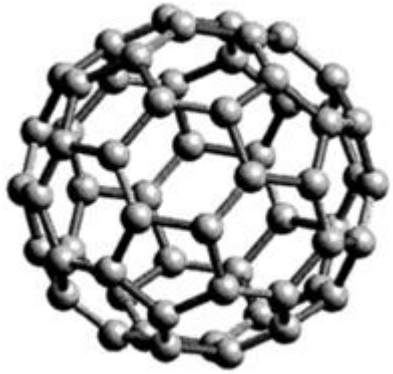
**Nixene Publishing**

# Graphene: A two-dimensional (2D) form of carbon

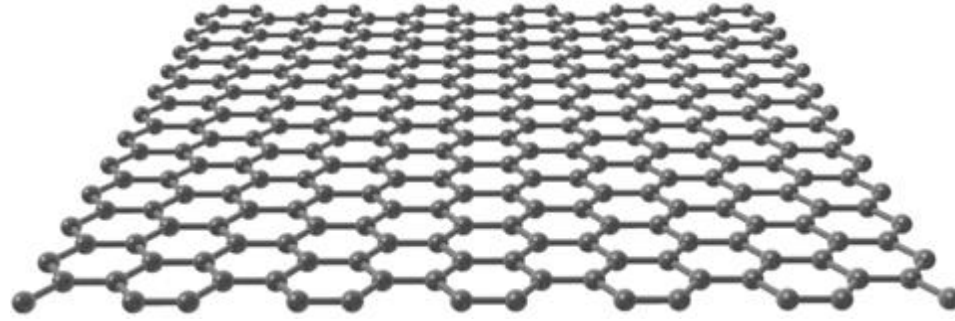


**Nixene Publishing**

# Carbon Allotropes: Dimensions



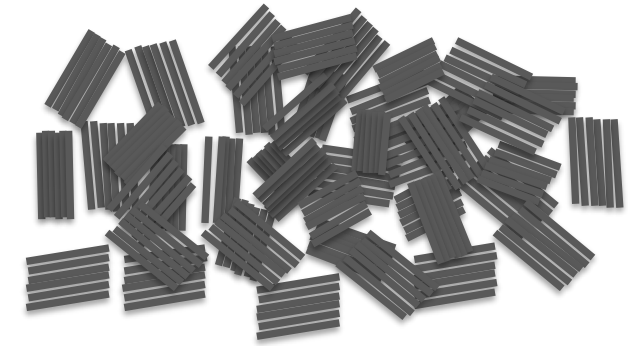
Fullerenes:  
0D material



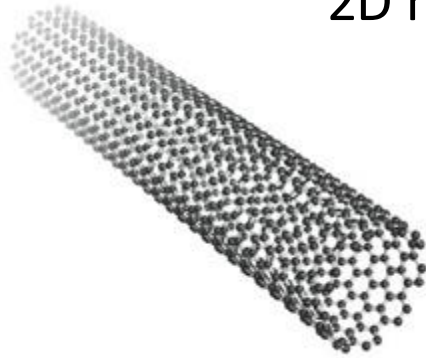
Graphene:  
2D material



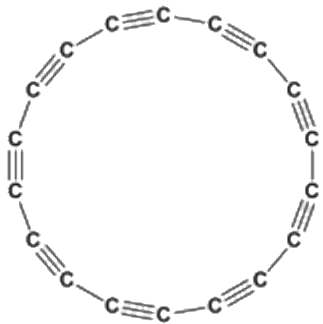
Amorphous Carbon:  
range of materials  
with 1D 2D and 3D  
content



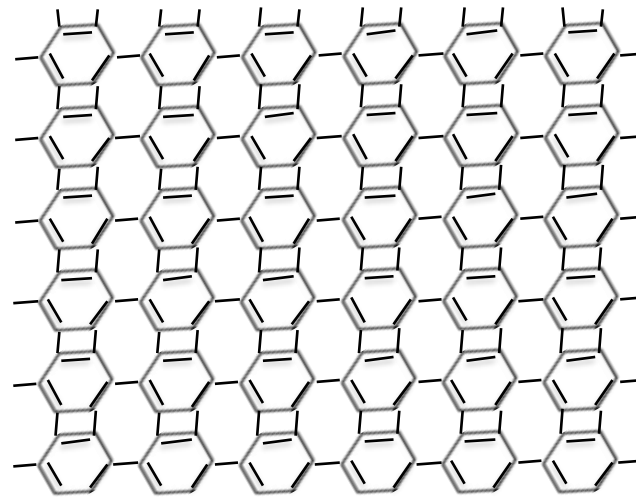
Graphite:  
3D stacks of graphene



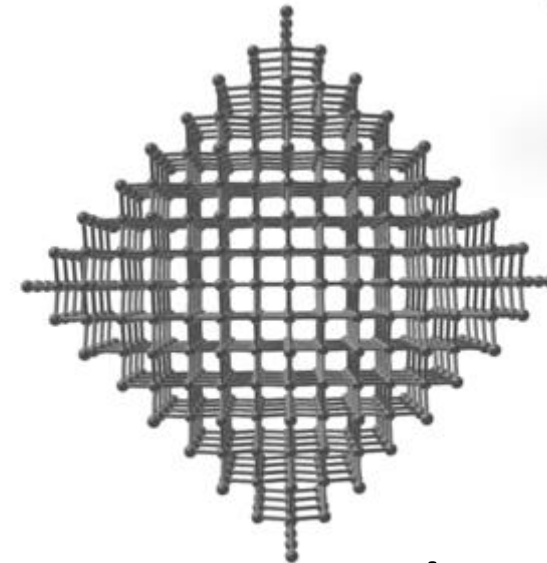
Carbon nanotubes:  
1D material



Cyclocarbon:  
0D material



Biphenylene Network  
2D material



Diamond,  
3D material

# Ten things to know about Graphene: The new advanced material revolution

200 times  
stronger than steel



Highest melting point of any  
material in a vacuum



World's best  
conductor of electricity



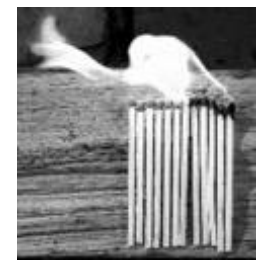
100 times more  
tear resistant than steel



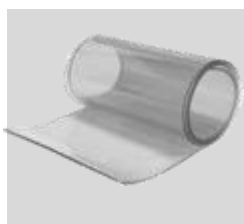
Very stable material  
Non-toxic



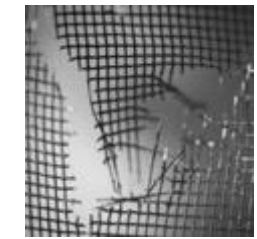
One of the World's best  
conductors of heat (hBN)



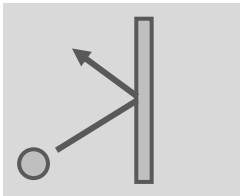
Flexible and  
transparent



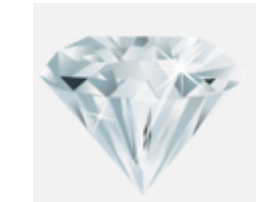
World's most  
fatigue resistant material



World's most  
impermeable material



Scratch resistant  
to diamond



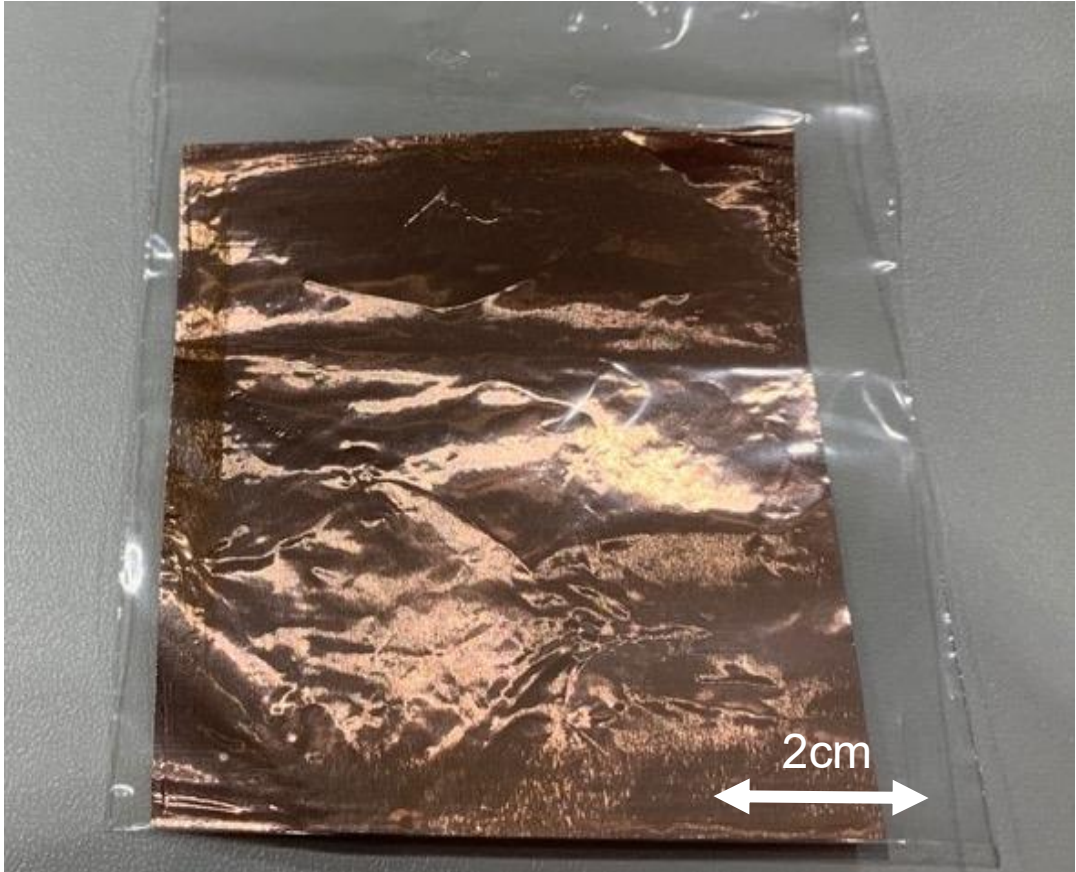
Source: <https://www.nobelprize.org/uploads/2018/06/advanced-physicsprize2010.pdf>

# Graphene Powder and Sheet/ Film

Two types of graphene manufacturing



Graphene currently manufactured as powders  
Commercial applications starting to evolve



Single layer film graphene on metal foil  
Image credit Adrian Nixon

Sheet or Film graphene is a far higher value market

Defect free sheet graphene is the ideal graphene film  
and is called Single Crystal Graphene

Examples of graphene applications,  
the industrial...

# Graphene in consumer products



Ford cars



Graphene cooling systems in smart phones



Fireproof lithium-ion batteries



Graphene membranes for earbuds



Graphene enhanced running shoes

Graphene enhanced tyres



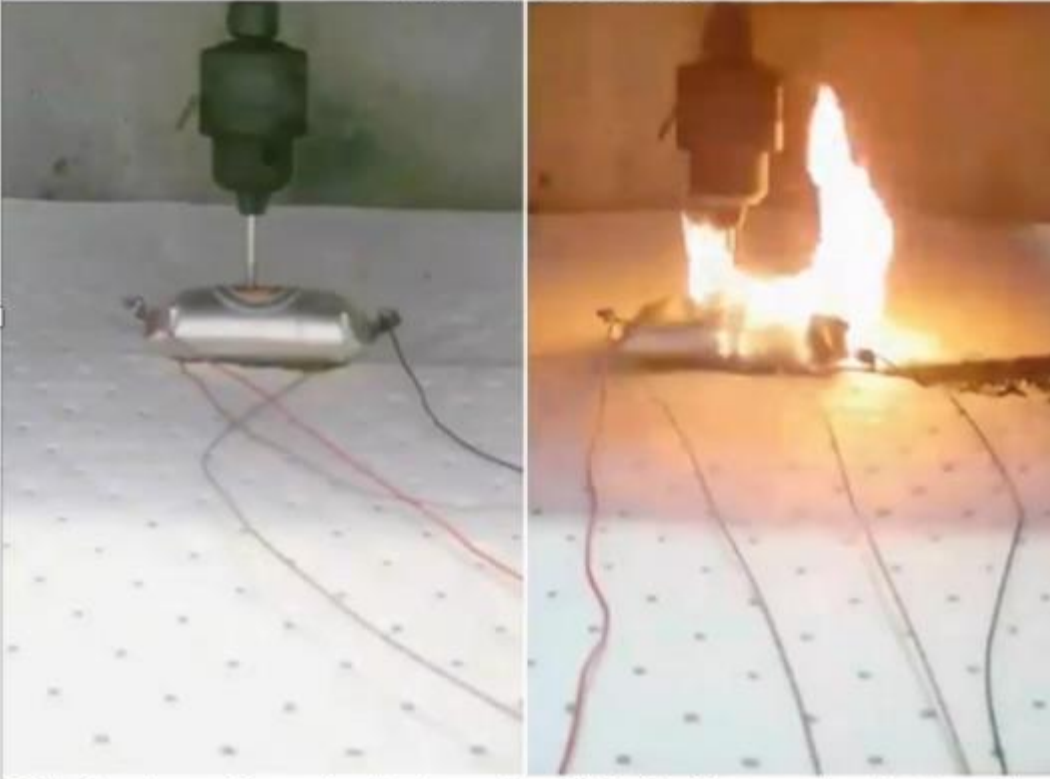
# Paint-on wiring with conductive graphene ink



# Roll-to-roll process for lithium-ion battery current collector made from graphene thermally conductive foil makes a safer battery

Scalable Graphene Current Collectors For Or Regulating Heat Transfer And Enhancing Battery Safety

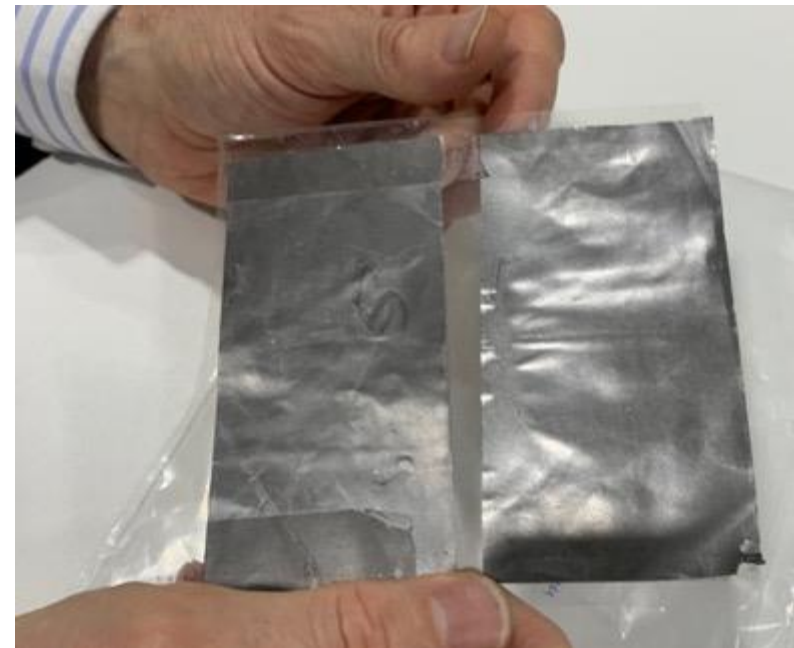
Nail penetration test



2 Ah Graphene Current collector cell

2 Ah Al-Cu current collector cell

Working prototype pouch cells could be pierced with a nail without causing a fire because the graphene foil conducted away the heat preventing a runaway chemical reaction



Source:  
Li, L., Yang, J., Tan, R., Shu, W., CheeTong John Low, Zhang, Z., Zhao, Y., Li, C., Zhang, Y., Li, X., Zhang, H., Zhao, X., Kou, Z., Xiao, Y., Verpoort, F., Wang, H., Mai, L. and He, D. (2024). Large-scale current collectors for regulating heat transfer and enhancing battery safety. *Nature Chemical Engineering*, 1(8), pp.542–551. doi:<https://doi.org/10.1038/s44286-024-00103-8>.

# Graphene in industrial products



Rubber tyres



Graphene asphalt Italy



Graphene asphalt UK



Graphene enhanced concrete



Graphene enhanced plastic packaging



Antifouling coatings for ships

# 0.01% graphene powder makes concrete 30% stronger



54 x14 metre mezzanine floor

Normal concrete  
takes 28 days to  
achieve its strength

Graphene-enhanced  
Concrete achieves  
28-day strength in 24 hours

The finishers could begin work while the pour was still taking place at the far end

Image credit: Concretene

Source:  
Anon, 2021. *Secret sauce: how graphene lowers building costs and CO2*. [online] Secret sauce: how graphene lowers building costs and CO2. Available at: <<https://www.manchester.ac.uk/discover/news/roller-disco-vs-climate-change--how-graphene-is-transforming-the-construction-industry/>>

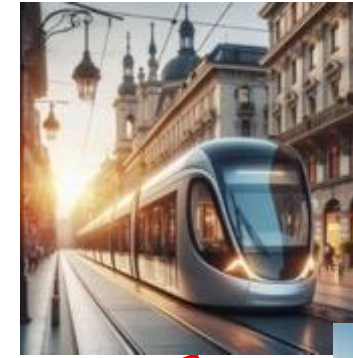
# \$1.3 billion invested in graphene applications 2020 to 2024



\$10million  
Graphene coatings  
for tanker fleets  
+3 to 4% fuel savings and  
noise reduction  
500 tonnes CO<sub>2</sub> saved  
every day

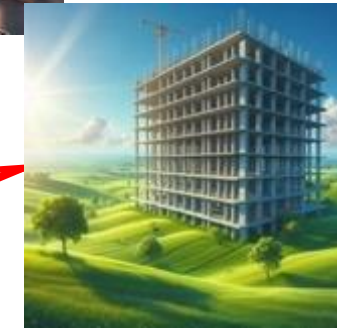


\$272 million  
Graphene  
interconnects  
for photonic  
computing



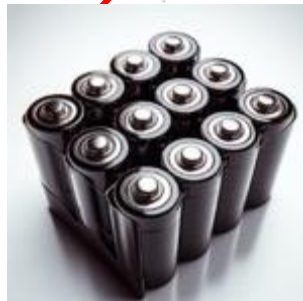
\$245million  
Graphene enhanced  
supercapacitors for electric  
KERS systems in public  
transport

\$249million  
Graphene enhanced  
Li-ion batteries  
faster charging and  
non-flammable



\$10 million  
Graphene  
enhanced  
concrete  
30% stronger  
2% global CO<sub>2</sub>  
reduction

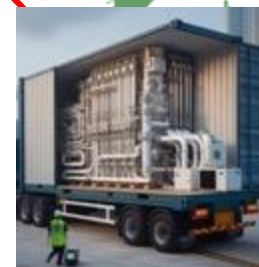
\$410million  
Graphene enhanced  
Lithium Sulphur batteries  
with 3x energy density of Li-  
ion



\$85 million  
Graphene Hall sensors and field  
effect biosensors



\$24 million  
Graphene  
foam biosensors



\$13.5 million  
carbon capture and  
hydrogen generation



\$22million  
Graphene enhance  
Aluminium-ion  
batteries for electric  
vehicles and coolan

# There are now two Billion-dollar graphene companies



Image credit : CEO Magazine

Kirstin Breure  
HydroGraph Clean Power Inc,



\$1.7 billion valuation



\$1.4 billion valuation



Image credit : Adrian Nixon

Dr. Vivek Koncherry  
Graphene Innovations Manchester (GIM)

Sources:  
Nixon, A. (2025). Hydrograph becomes a billion-dollar graphene company. *Nixene Journal*, 9(11), p.31.  
Nixon, A. (2025). GIM has achieved unicorn status as a billion-dollar graphene company *Nixene Journal*, 9(11), p.35.  
<https://digitalmag.theceomagazine.com/kirstin-breure/?r=global>

# Dr. Vivek Koncherry's 24 carat gold waterless concrete floor tiles

Vivek has invented and patented a way of making waterless concrete from plastic waste using graphene

His GIM company will be making these special floor tiles with a coating of 24 carat gold here in Manchester at his new factory



**Nixene Publishing**

Sources:  
Koncherry, V. (2025). *GIM Black n Gold*. [online] Blackandgold.world.  
Available at: <https://blackandgold.world> [Accessed 10 Nov. 2025].

There is so much more to tell you about graphene and  
other 2D materials

However, we must move on...

# How rockets work and their limitations

# Up Close Personal View of an Atlas 5 Launch



# The rocket equation

$$\Delta v = v_e \ln \frac{m_0}{m_f} = I_{sp} g_0 \ln \frac{m_0}{m_f}$$

Where:

$v_e = I_{sp} g_0$  is the effective exhaust velocity

$I_{sp}$  is the specific impulse in dimension of time

$g_0$  is standard gravity

$\ln$  is the natural logarithm function

$m_0$  is the initial total mass, including propellant, a.k.a. wet mass

$m_f$  is the final total mass without propellant, a.k.a. dry mass

# Another way of looking at the rocket equation. The boat experiment



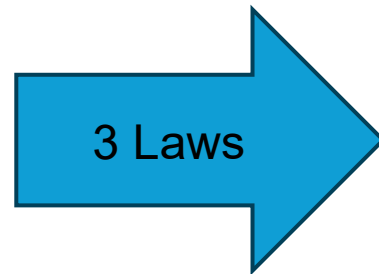
Imagine you are in a boat away from the shore without oars.

You want to reach this shore.

You notice that the boat is loaded with a certain quantity of stones...



Newton's Third Law of Motion states that for every action, there is an equal and opposite reaction.



# Rockets have limitations

Rockets are good for lifting people

But: Rockets have limited capacity

- 4% of launch pad mass gets to Low Earth Orbit (LEO)
- 2% of launch pad mass gets to Geostationary orbit (GEO)
- 0.5% of launch pad mass gets to the Moon and Mars
- Only 20,000 tonnes have been delivered to space: 1957 to 2020
- 1/2 m tonnes required for moon base
- 1m tonnes required for Mars

## Sustainability

In 2021 rockets put one million kg of black carbon pollution directly into the stratosphere



Sources:

[1] Swan, P., Swan, C., Phister, P., Dotson, D., Bernard-Cooper, J. and Molloy, B., 2022. *The Green Road to Space*. ISEC Position Paper # 2021-1. [online] Santa Ana: International Space Elevator Consortium.

[2] Maloney, C., Portmann, R., Ross, M. and Rosenlof, K., 2022. The Climate and Ozone Impacts of Black Carbon Emissions From Global Rocket Launches. *Journal of Geophysical Research: Atmospheres*, 127(12).

<https://doi.org/10.1029/2021JD036373>

# Plans for space:



## Elon Musk and Mars

Musk estimated in 2019 that it would take around one million tonnes of cargo to build a self-sustaining city on Mars.

## Space based solar power

Designs for microwave transmitting satellites are massive, with solar reflectors spanning up to 3 km and weighing over 80,000 metric tonnes. They would be capable of generating multiple gigawatts of power, enough to power a major U.S. city..

1. <https://www.inverse.com/innovation/spacex-mars-city-codex>
2. [https://en.wikipedia.org/wiki/Space-based\\_solar\\_power](https://en.wikipedia.org/wiki/Space-based_solar_power)

# Lifting large amounts of mass to space



In the history of rockets  
from 1957 to 2020  
only 20,000 tonnes of mass  
has been lifted into space

Rockets cannot deliver the mass  
needed for future planning

A space elevator can lift  
more mass than rockets



# The Space Elevator

# The Space Elevator idea spans 3 centuries

## The 19<sup>th</sup> Century

- *Konstantin Tsiolkovski*: a tower reaching geosynchronous orbit first published in 1895

## The 20<sup>th</sup> Century

- *Artsutanov, Yuri*. **1960**. V Kosmos na Elektrovoze, Komsomolskaya Pravda, contents described in Lvov 1967 Science 158:946 *“to the cosmos by electric train”*
- Jerome Pearson **1975**. “The Orbital Tower: A Spacecraft Launcher Using the Earth’s Rotational Energy” Acta Astronautica. Vol. 2. pp. 785-799. Pergamon Press 1975
- *Clarke, A.C.* **1979**. The Space Elevator: ‘Thought Experiment’, or Key to the Universe. Adv. Earth Oriented Appl. Science Techn. 1:39

## The 21<sup>st</sup> Century

- **2011** ISEC *“Appears Technically Feasible”*
- **2023** Current status *“Ready to start development”*



# Konstantin Tsiolkovsky 1857 - 1935

$$\Delta v = v_e \ln \frac{m_0}{m_f} = I_{sp} g_0 \ln \frac{m_0}{m_f}$$

As well as defining the rocket equation, Tsiolkovsky was the first to think about alternative ways of accessing space

Konstantin Tsiolkovsky saw the Eiffel Tower and thought of keeping going...

He proposed a tower reaching geosynchronous orbit first published in 1895



[www.tsiolkovsky.org](http://www.tsiolkovsky.org)  
Colorized photo of Konstantin Tsiolkovsky  
Uncredited. (n.d.). [tsiolkovsky.org/wp-content/uploads/2022/01/konstantin-tsiolkovsky-tsiolkovsky-org.jpg](http://tsiolkovsky.org/wp-content/uploads/2022/01/konstantin-tsiolkovsky-tsiolkovsky-org.jpg)

Image generated by the prompt, "The Eiffel tower. The whole tower is in the picture, but the top stretches up, fading into Space." by NightCafe, DALL-E, 2023 (<https://nightcafe.studio/>).

# Space Elevator Inventor [1]

## Yuri Artsutanov (1929-2019)

born in Leningrad : a graduate of Leningrad Technological Institute



**"в космос на электровозе"**

**Komsomolskaya Pravda, 31 July 1960**

(English translation "Into the cosmos by electric train" by Vladimir Lvov in Science, Vol 158, Issue 3803, pp 946-947, 1967)

***Described the basic concept of the Earth Space Elevator***

# Space Elevator Inventor [2]

## Jerome Pearson (1938-2021)



Acta Astronautica

Volume 2, Issues 9–10, September–October 1975, Pages 785–799



### The orbital tower: A spacecraft launcher using the Earth's rotational energy

Jerome Pearson

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[https://doi.org/10.1016/0094-5765\(75\)90021-1](https://doi.org/10.1016/0094-5765(75)90021-1)

[Get rights and content ↗](#)

#### Abstract

The theoretical possibility is examined of constructing a tower to connect a geostationary satellite to the ground. The “orbital tower” could be built only by overcoming the three problems of buckling, strength, and dynamic stability. The buckling problem could be solved by building the tower outward from the geostationary point so that it remains balanced in tension and stabilized by the gravity gradient until the lower end touches the Earth and the upper end reaches 144,000 km altitude. The strength problem could be solved by tapering the cross-sectional area of the tower as an exponential function of the gravitational and inertial forces, from a maximum at the geostationary point to a minimum at the ends. The strength requirements are extremely demanding, but the required strength-to-weight ratio is theoretically available in perfect-crystal whiskers of graphite. The dynamic stability is investigated and the tower is found to stable under the vertical forces of lunar tidal excitations and under the lateral forces due to navloads



**“The Orbital Tower: A Spacecraft Launcher Using the Earth's Rotational Energy”,  
Acta Astronautica Vol. 2, pp. 785–799, Sep/Oct 1975**

**Presented at the 27th IAC  
in Anaheim, California (10-16 October 1976)**

***Detailed mathematical analysis***

# Is the space elevator feasible?



In 2000 NASA's Institute for Advanced Concepts NIAC Commissioned Dr. Bradley C Edwards to examine the reality of the space elevator

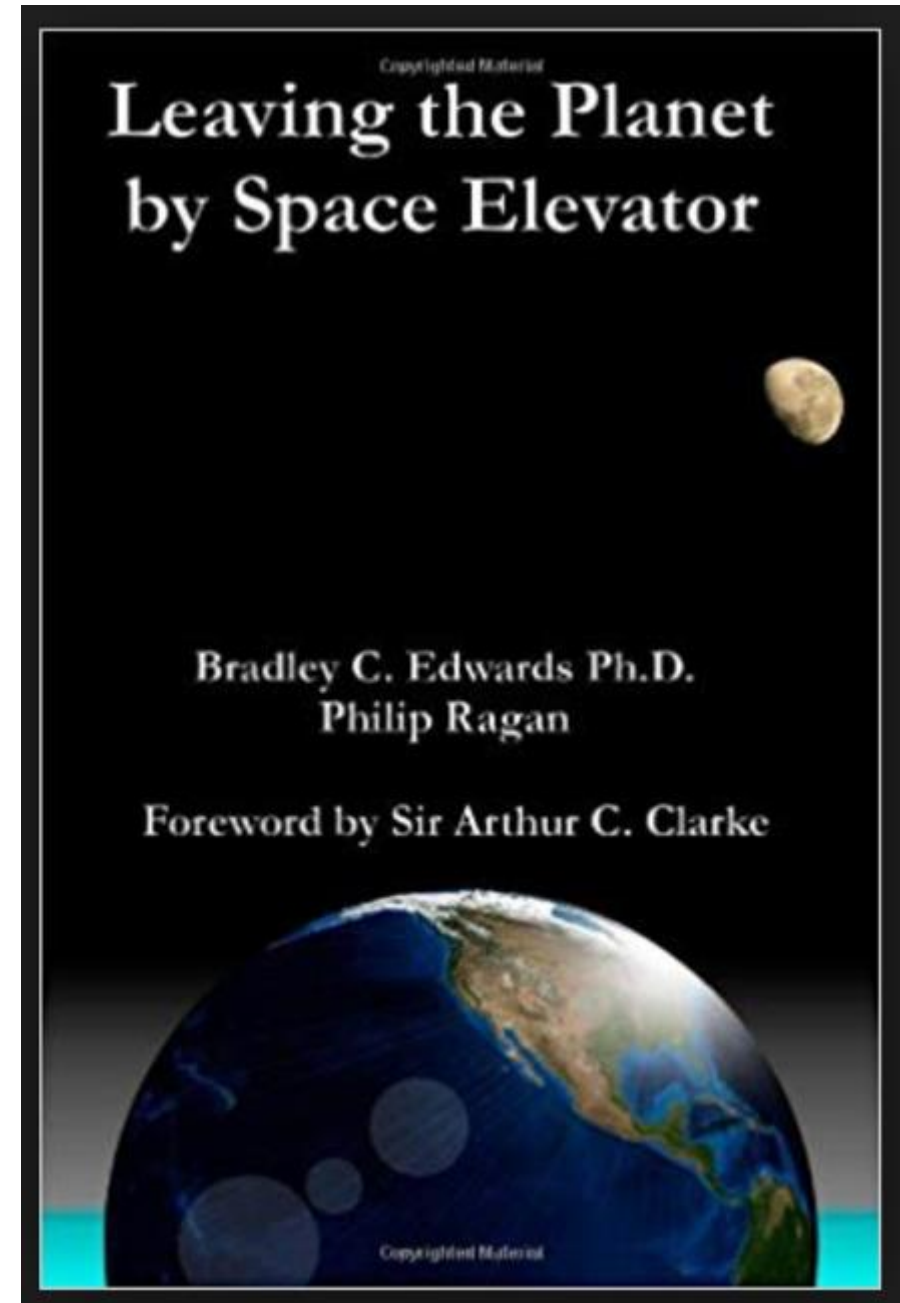


He reported phase 1 in Oct 2000  
Phase 2 in March 2003

Asked is this do-able with today's technology?  
Answer, **Yes** – Apart from one thing...

[https://en.wikipedia.org/wiki/Bradley\\_C.\\_Edwards](https://en.wikipedia.org/wiki/Bradley_C._Edwards)

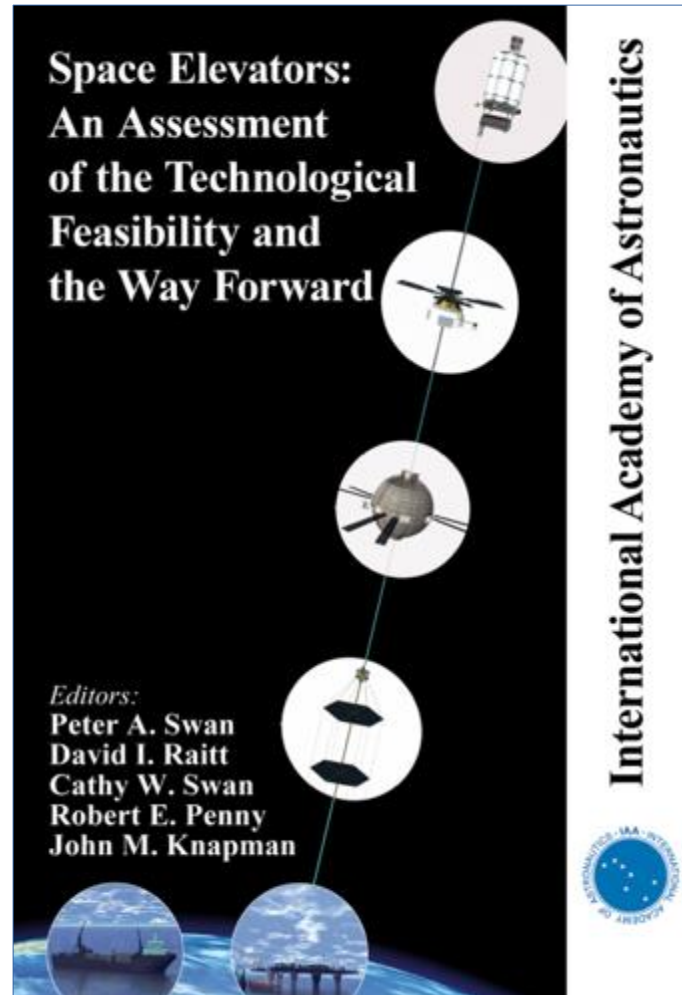
<https://www.amazon.co.uk/Space-Elevators-Assessment-Technological-Feasibility/dp/2917761318>



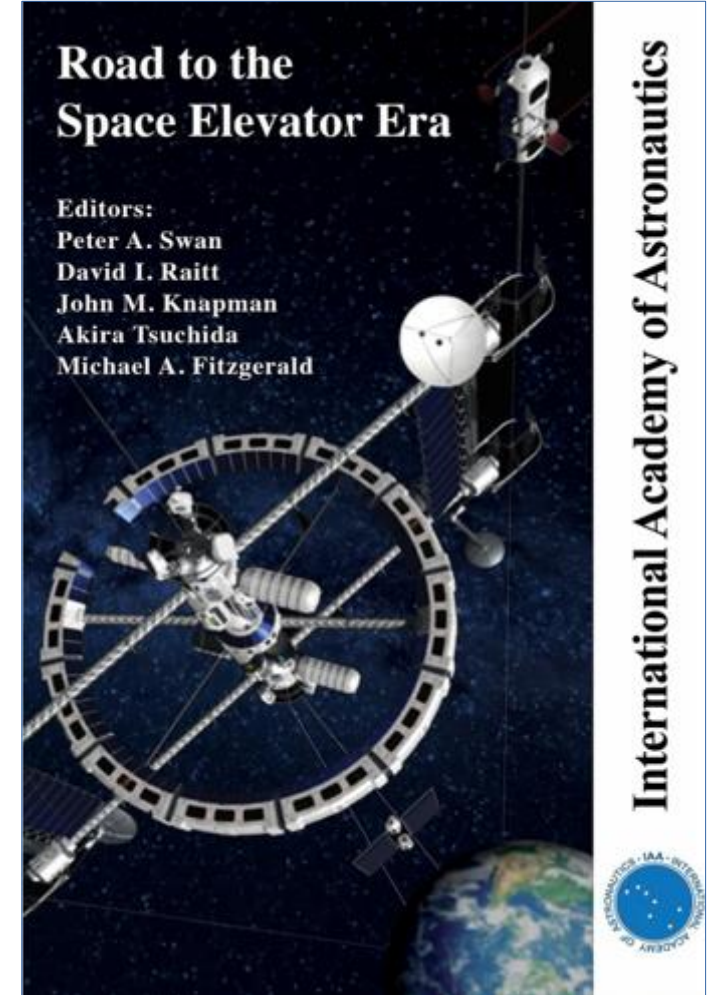
# Space Elevator Science Fact: IAA/ ISEC

In 2013 The IAA  
Looked at technical and  
commercial issues  
Asked is this feasible to build, and  
how might we actually do this?

Answer, This can be done – Apart  
from one thing...



2013 IAA  
Publication

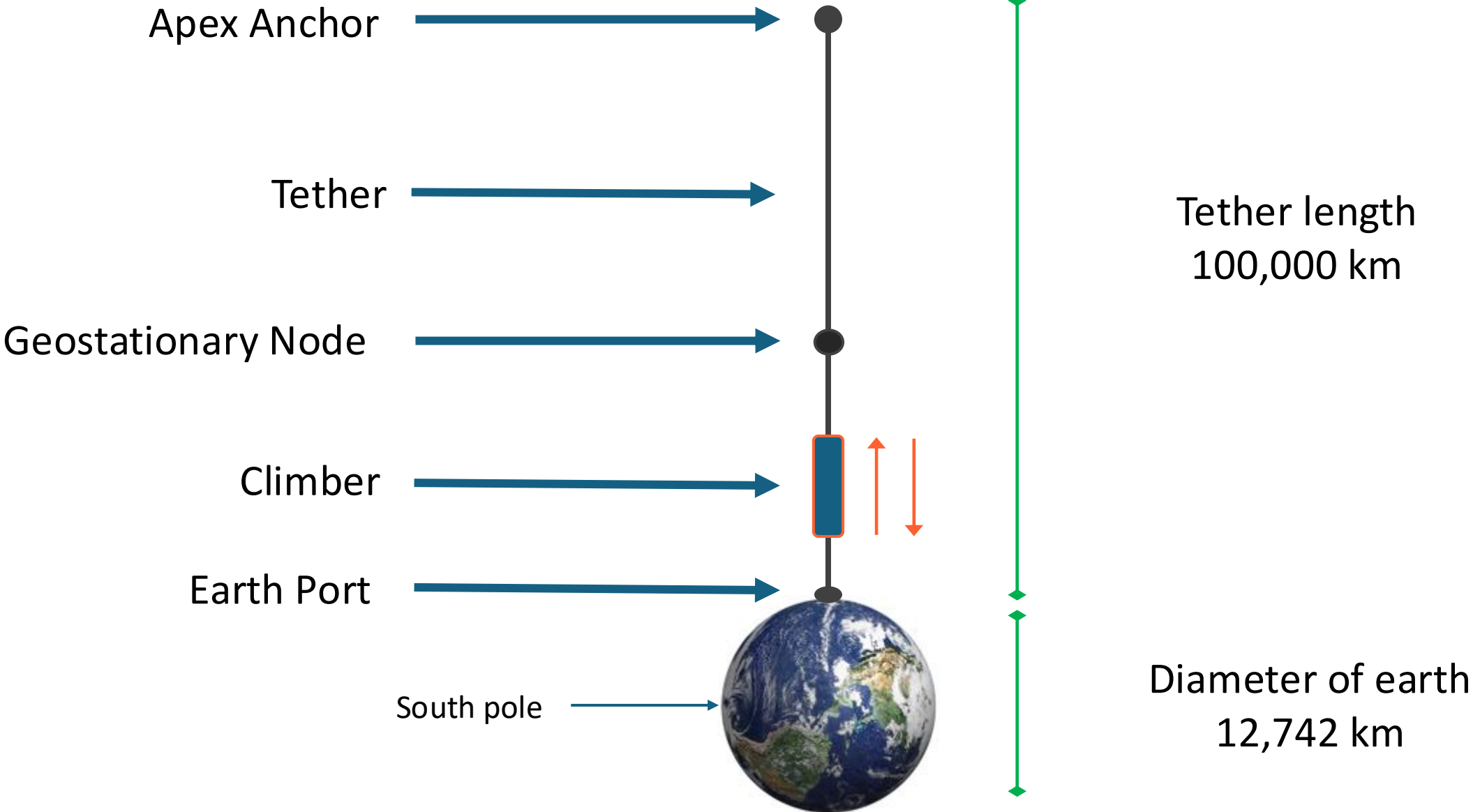


2019 IAA  
Publication

# What is a space elevator?

- A space elevator is conceived as a cable fixed to the equator and reaching into space.
- A counterweight at the upper end keeps the center of mass well above geostationary orbit level.
- This produces enough upward centrifugal force from Earth's rotation to fully counter the downward gravity, keeping the cable upright and taut.
- Climbers carry cargo up and down the cable.

# The Space Elevator components (not to scale)



# The Space Elevator



The space elevator is a direct lift from the surface of the Earth up into space and back down again

It is based on solid foundations of science and engineering

It will be the biggest civil engineering infrastructure ever created

This will be challenging to build. However, it is not impossible

# The space elevator tether



# The 'just one thing': The tether material problem



Imagine you are standing at the edge of an infinitely high cliff



You lower a super strong cable over the edge



The cable eventually breaks under its own weight

Image credit: D. Valdermaras, Unsplash

# Tether materials need to be super strong



The tether material needs to be both lightweight and super strong

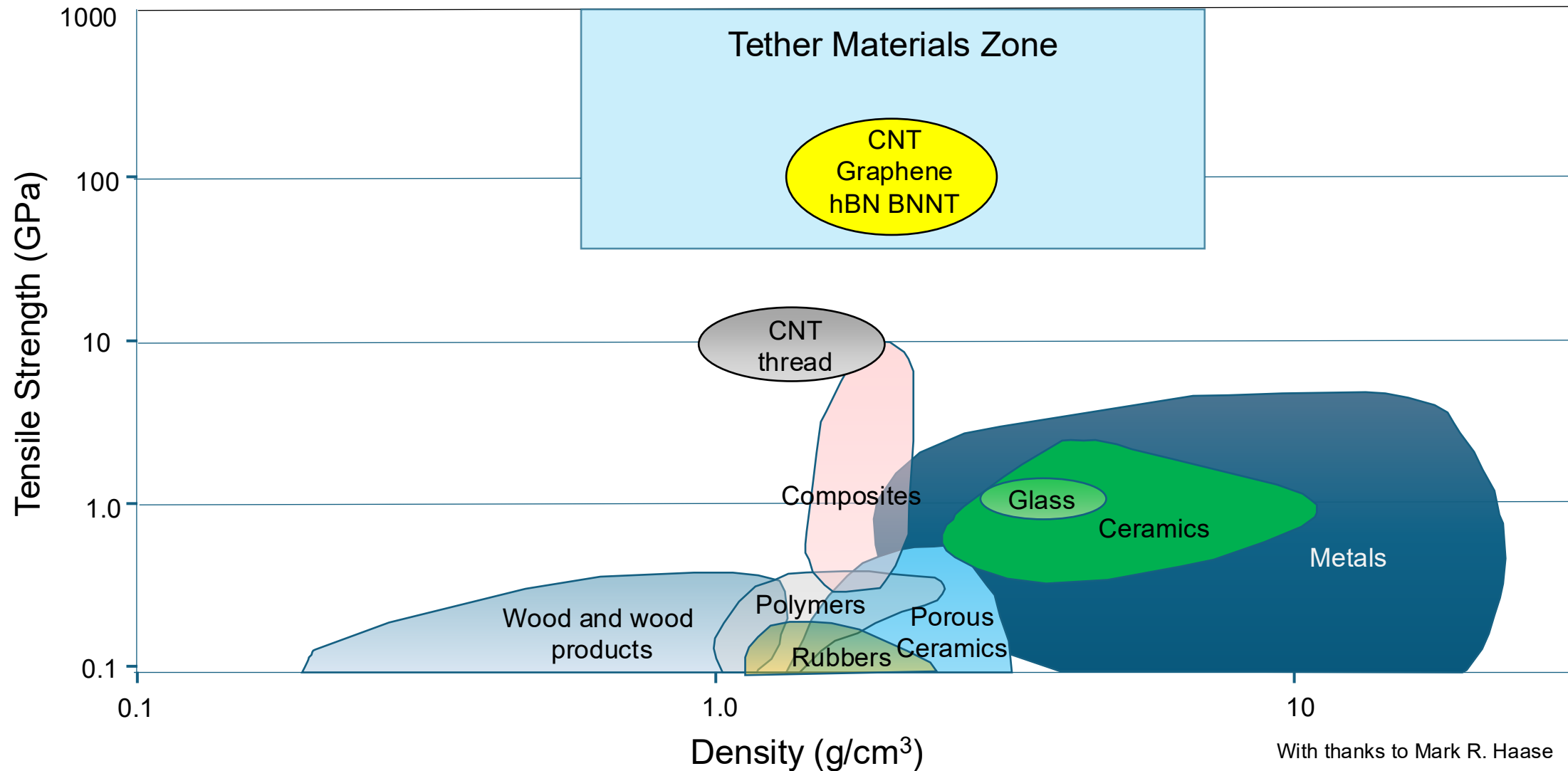
Strength is measured in Pascals (Pa)

Today's super strong materials such as Kevlar have strengths around 3.7 GPa

The space elevator tether requires material with a tensile strength of over 60 GPa, preferably 100 GPa

# Space elevator tether materials

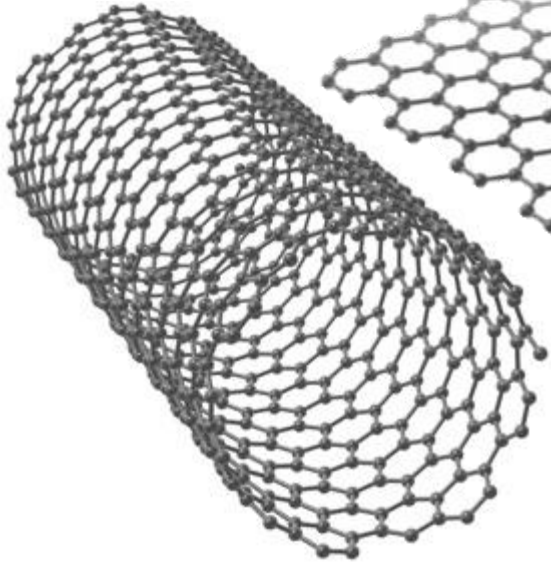
New materials are strong and light enough to make this a reality



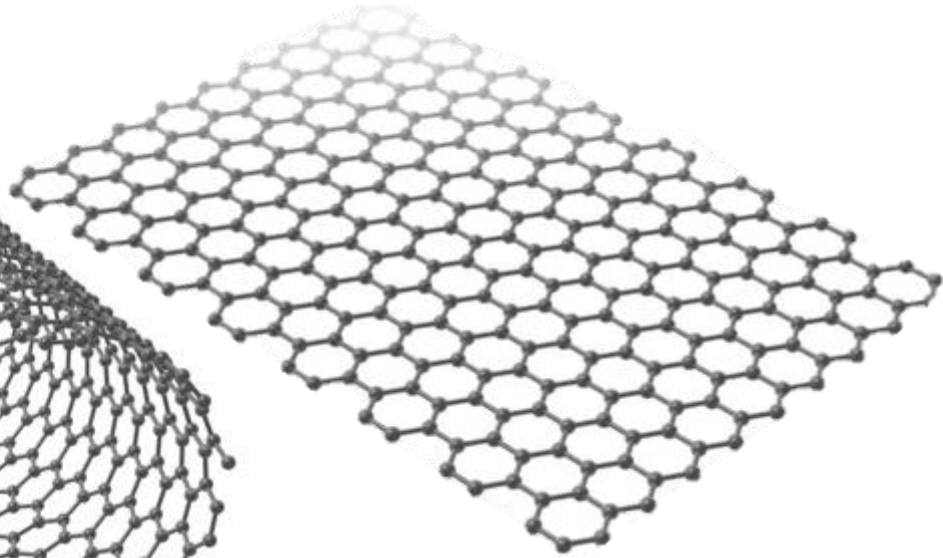
With thanks to Mark R. Haase

# The candidate tether materials

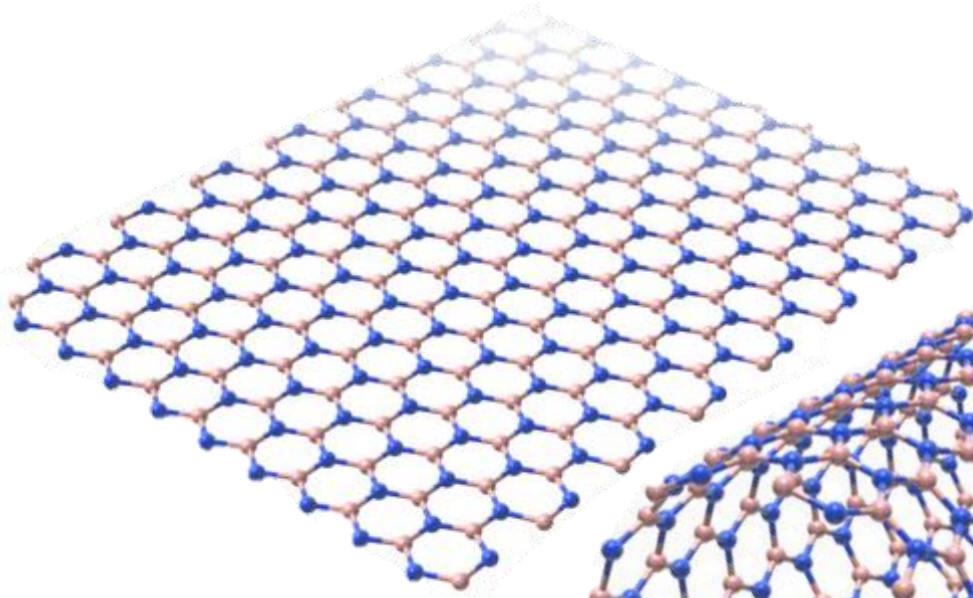
# Candidate tether materials for the space elevator



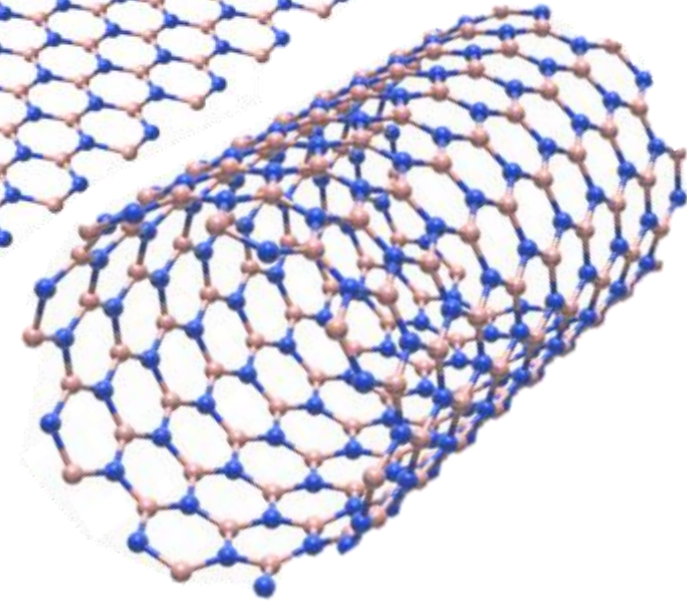
Single crystal  
carbon nanotubes  
(CNT)  
1D material  
(77 to 200 GPa)



Single crystal  
graphene  
2D material  
(130 GPa)



Single crystal  
hexagonal boron  
nitride (hBN)  
2D material  
(100 GPa)



Single crystal  
hexagonal boron nitride  
nanotubes (BNNT)  
1D material  
(30 to 159 GPa)



Carbon



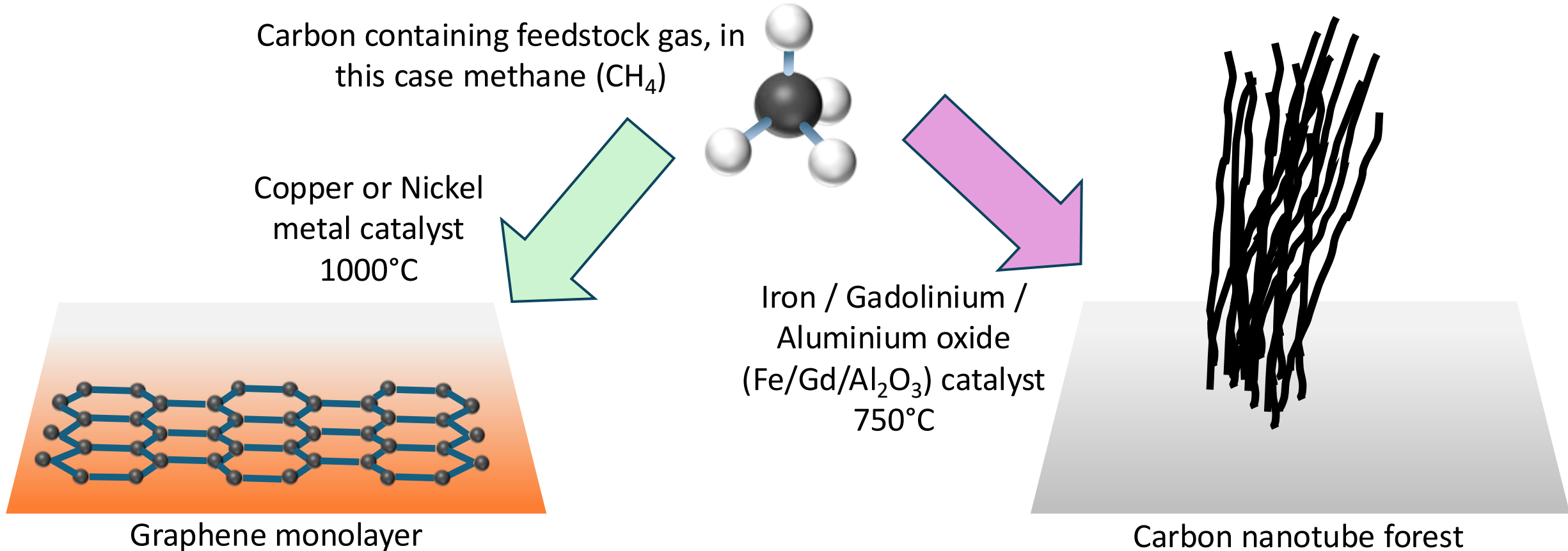
Boron



Nitrogen

# Laboratory scale manufacture of tether candidate materials

# Laboratory scale manufacturing of graphene and carbon nanotubes



The metal acts as a catalyst and substrate enabling the carbon material to form and providing a platform for growth  
similar processes make the boron nitride equivalents

Source:

Sugime, H., Sato, T., Nakagawa, R., Hayashi, T., Inoue, Y. and Noda, S., 2021. Ultra-long carbon nanotube forest via in situ supplements of iron and aluminum vapor sources. *Carbon*, 172, pp.772-780.

# Graphene Powder and Large-area sheet CVD graphene

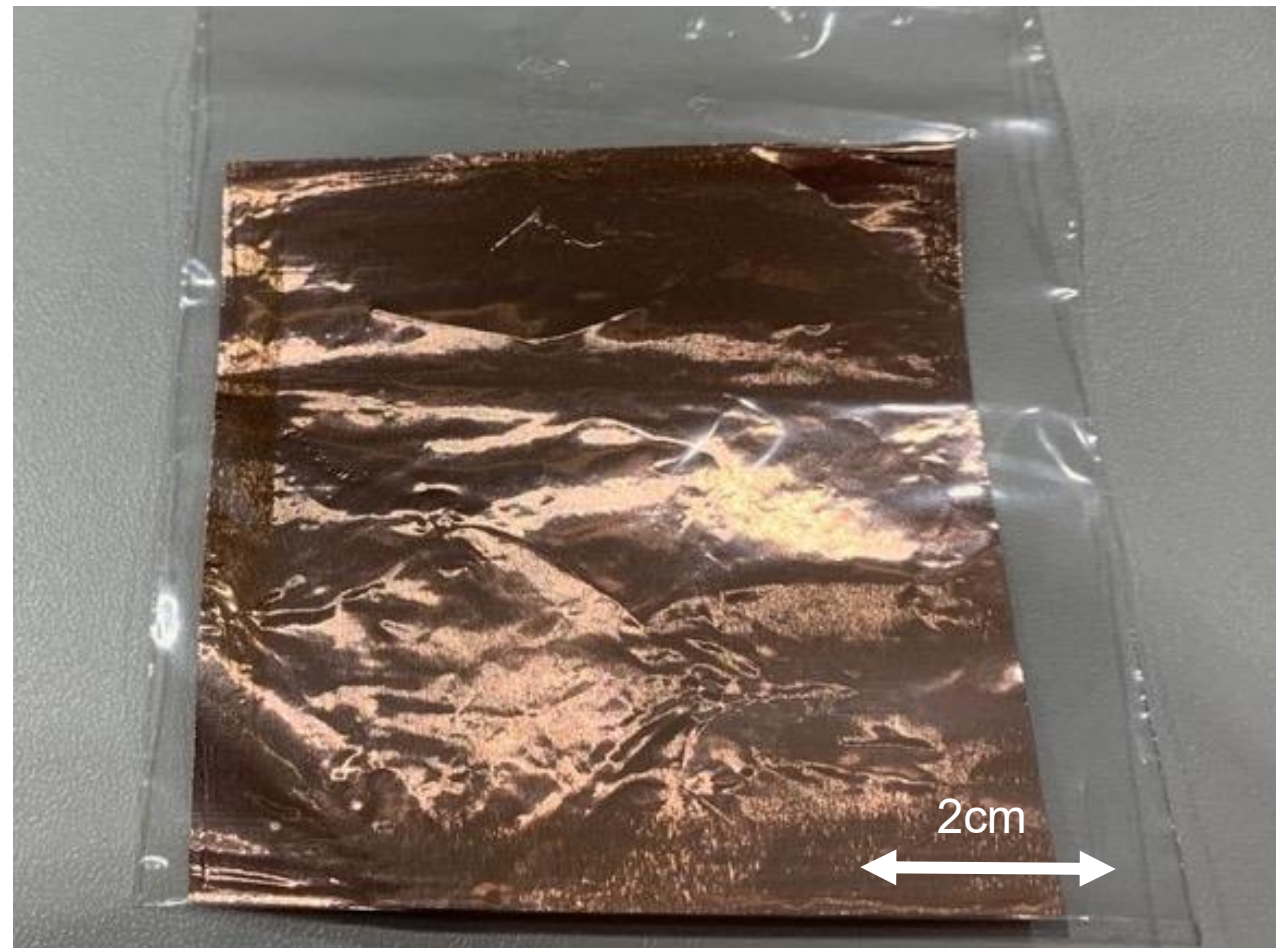


Two types of graphene manufacturing



Graphene currently manufactured as powders

Commercial applications starting to evolve



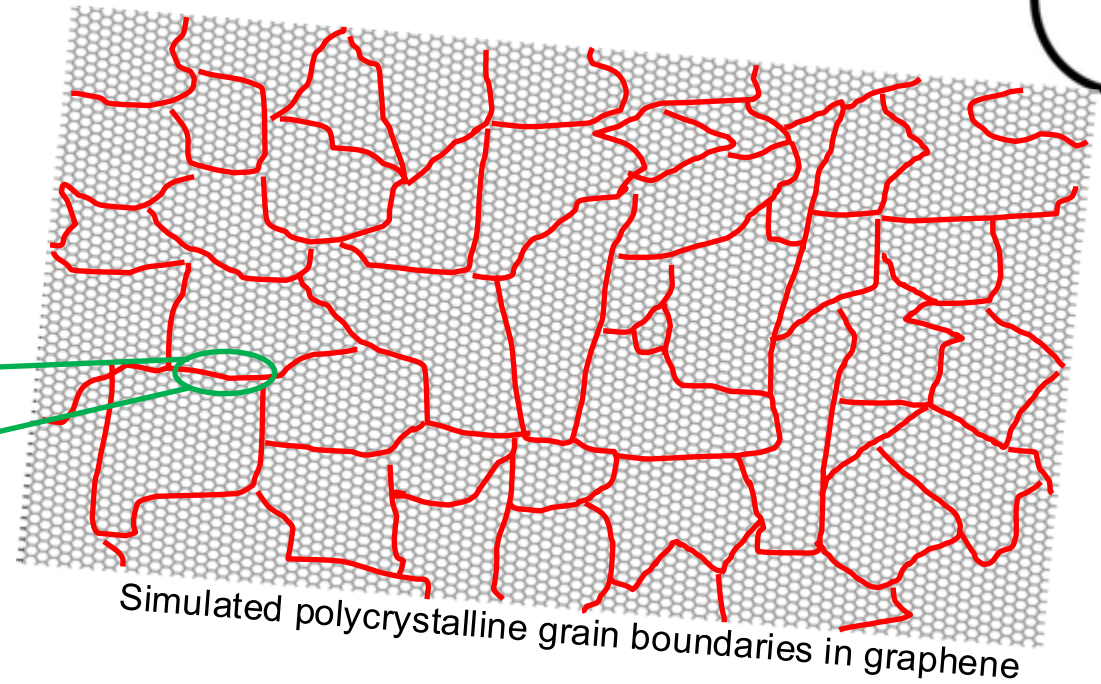
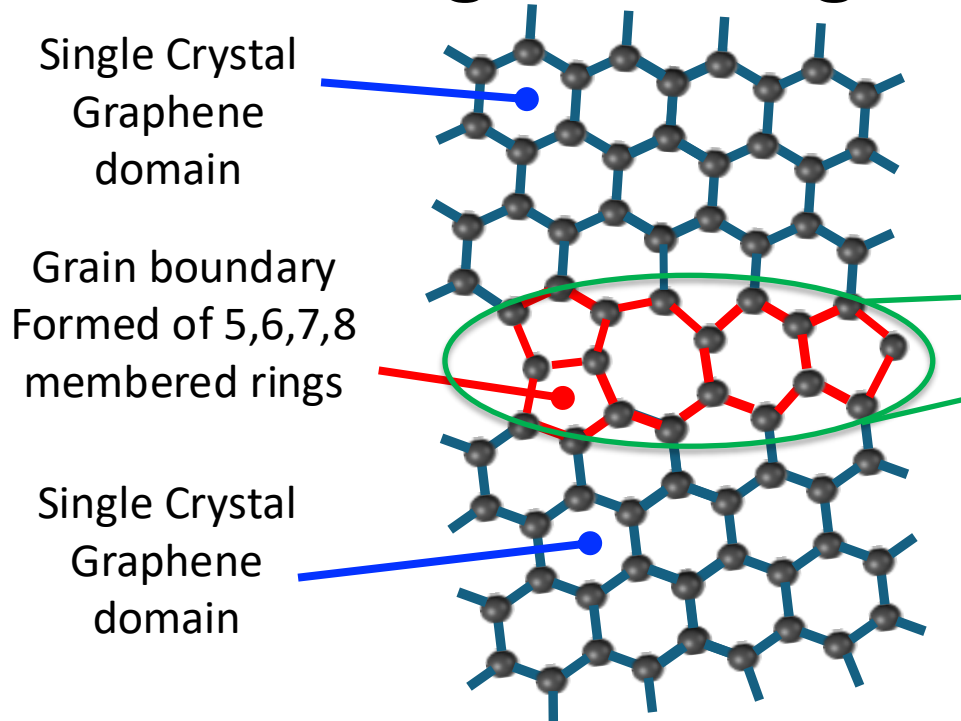
Large-area sheet CVD graphene is a far higher value market

Defect free sheet graphene is the ideal graphene film and is called Single Crystal Graphene

Single layer film graphene on metal foil

Image credit: Adrian Nixon

# Single crystal and polycrystalline CVD graphene tensile strength testing

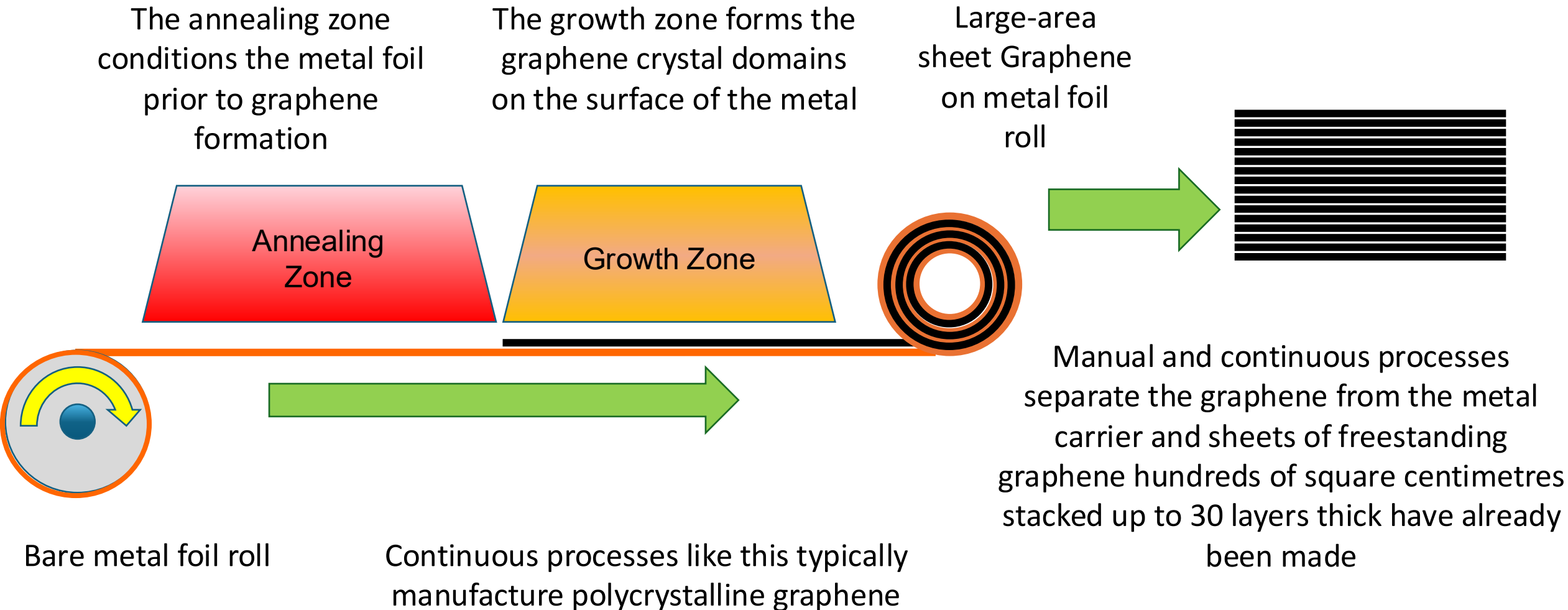


Polycrystalline graphene made by the chemical vapour deposition (CVD) method has been tested in the laboratory and found to have strength close to that of single crystal graphene

Material	Tensile strength GPa
Single crystal graphene with no grain boundary defects	130
Polycrystalline graphene made by the chemical vapour deposition (CVD) method	90 to 99

Source:  
 Lee, G.-H. ., Cooper, R.C., An, S.J., Lee, S., van der Zande, A., Petrone, N., Hammerberg, A.G., Lee, C., Crawford, B., Oliver, W., Kysar, J.W. and Hone, J. (2013). High-Strength Chemical-Vapor-Deposited Graphene and Grain Boundaries. *Science*, 340(6136), pp.1073–1076. doi:<https://doi.org/10.1126/science.1235126>.

# Industrial scale graphene manufacturing by the roll-to-roll chemical vapour deposition (CVD) process can make large-area sheet graphene



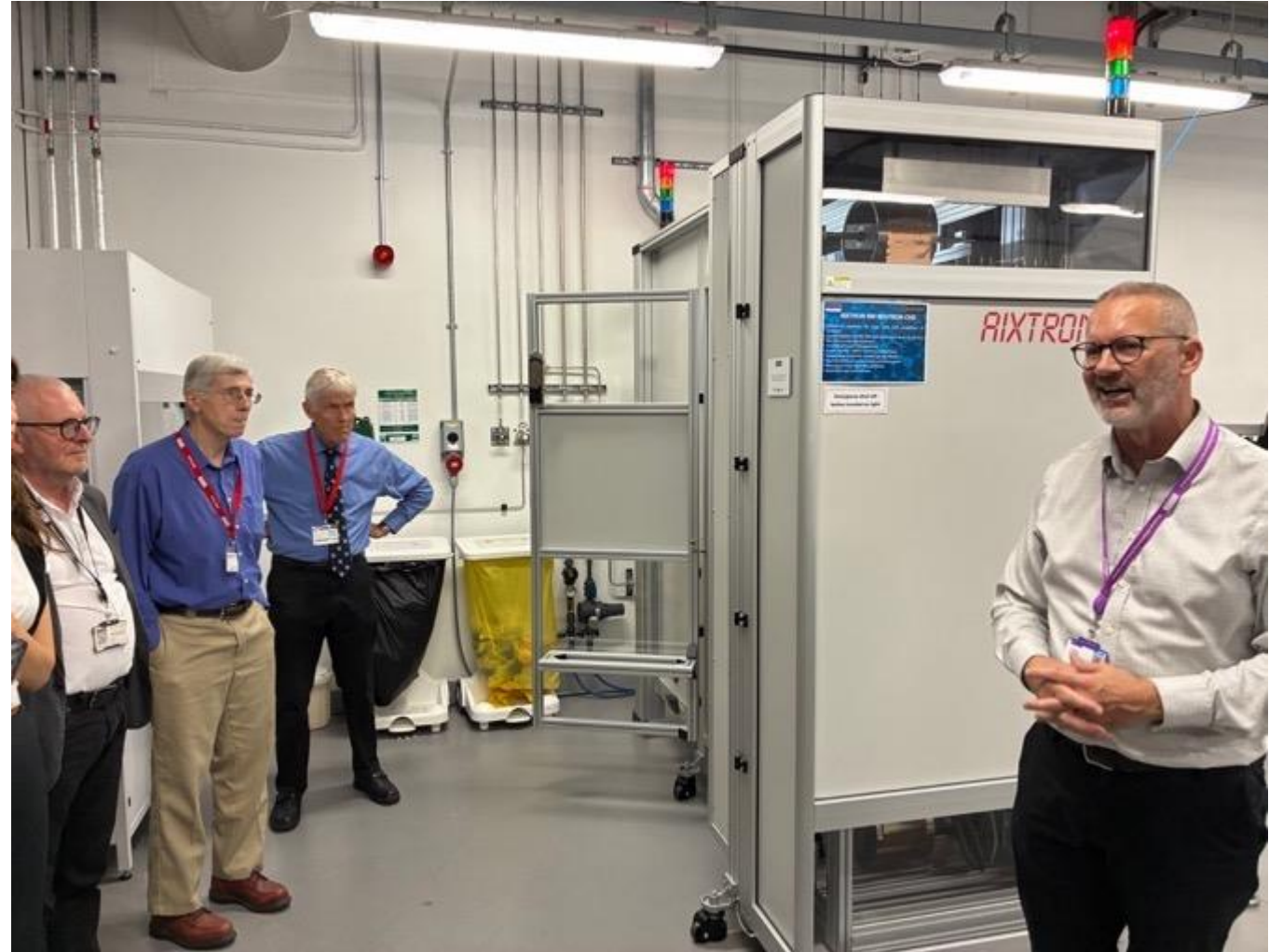
# Continuous CVD graphene manufacturing at the Graphene Engineering Innovation Centre (GEIC), UK



Aixtron Neutron BM vertical roll-to-roll CVD furnace with copper metal foil rolls

150mm wide up to 50m in length  
Speeds of metres per hour

The system has a capacity of up to 20,000 square meters of graphene per year



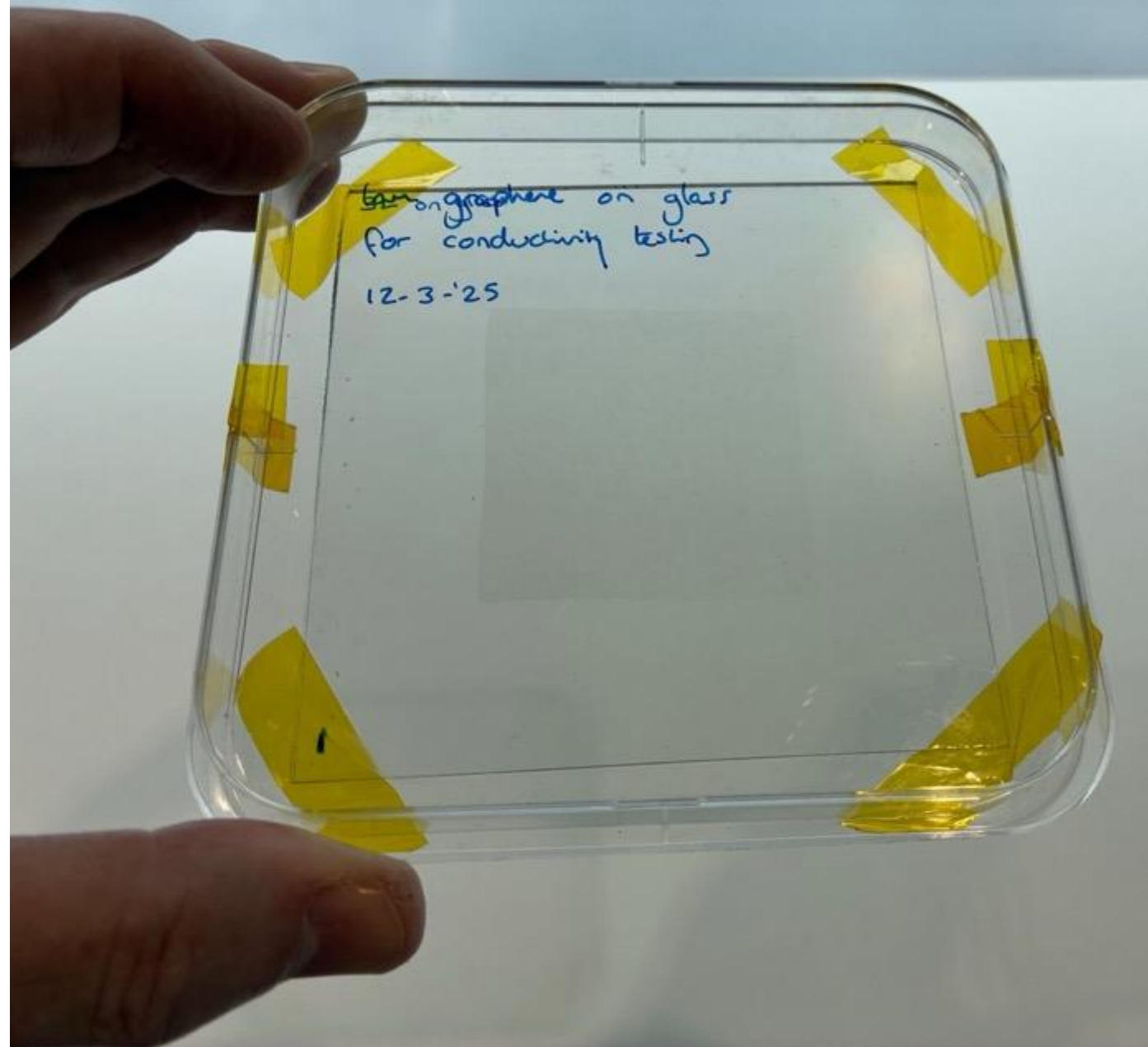
Aixtron Neutron roll to roll continuous manufacturing machine for CVD graphene at the GEIC  
L-R Rob Whieldon, Dennis Wright, John Knapman, James Baker, Image credit: Adrian Nixon

# CVD graphene on glass made at the GEIC



CVD Graphene made at the GEIC on glass using a dry transfer method to create 3-layer graphene

This was made for electrical conductivity testing



# CVD graphene now mass produced in the Republic of Korea at speed of two metres per minute and in lengths of one kilometre



LG can make CVD sheet graphene at:

- Speed of 1 metre per minute
- Lengths up to 1kilometre
- On copper foil 400 mm wide

Vertical roll-to-roll CVD furnace with copper metal foil rolls approx. 3 metres high

Graphene roll to manufacture Image credit: LG



Graphene roll to roll transfer to polymer film, Image credit: You Tube and CharmGraphene

Charmgraphene can make CVD sheet graphene at:

- Speed of 2 metres per minute
- Lengths up to 1 kilometre
- On copper foil 300 mm wide

These companies are focussed on making graphene for the electronics industry

Source:

<https://nano.market/news/graphene/charmgraphene-starts-mass-producing-cvd-graphene-using-a-roll-to-roll-process/>  
<https://www.youtube.com/watch?v=NcTPjBIAbGE> [Accessed 25<sup>th</sup> August 2024]

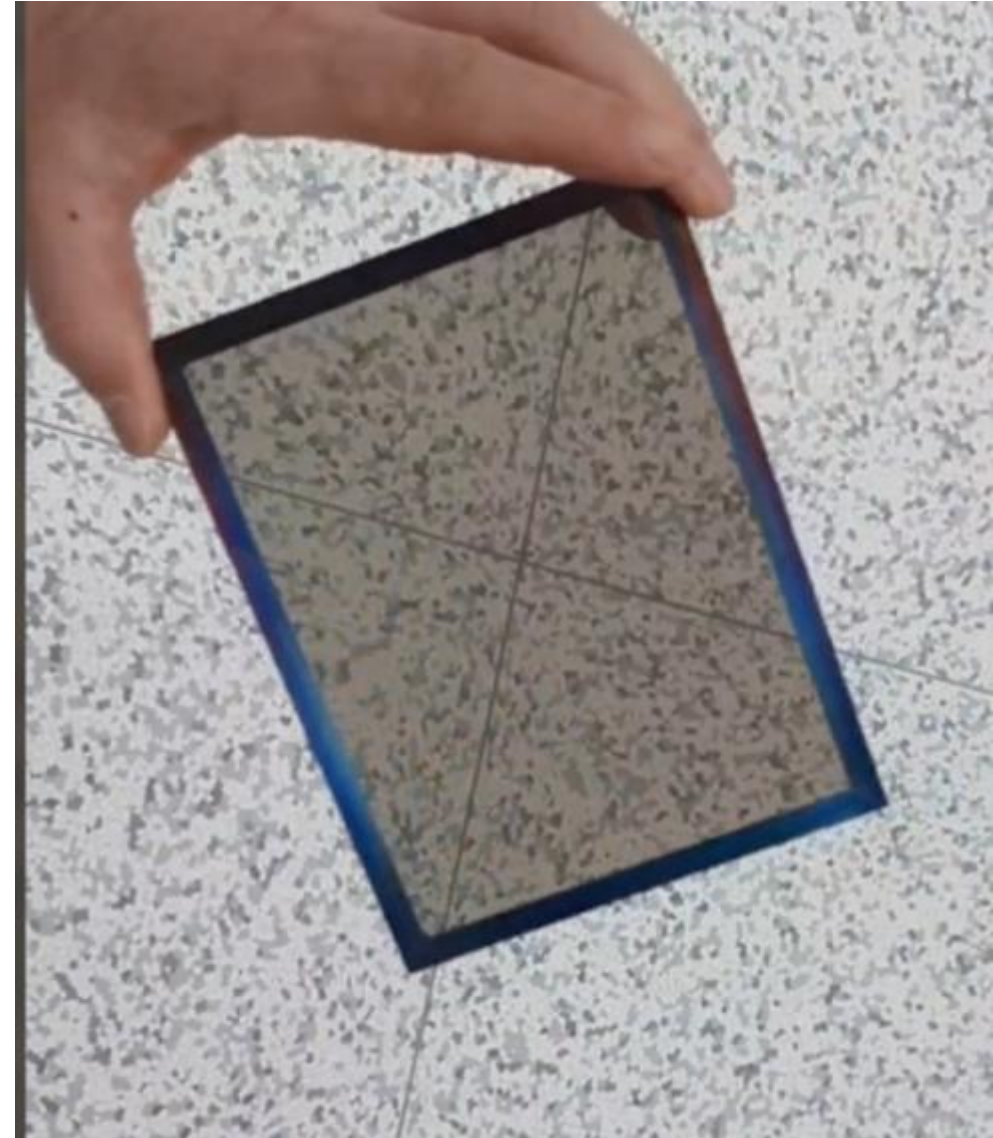
# Multilayer graphene material has now been made

30 atoms thin  
large area sheet CVD graphene made by  
Charmgraphene in the Republic of Korea

The company is making this material for the  
manufacture of semiconductor computer chips

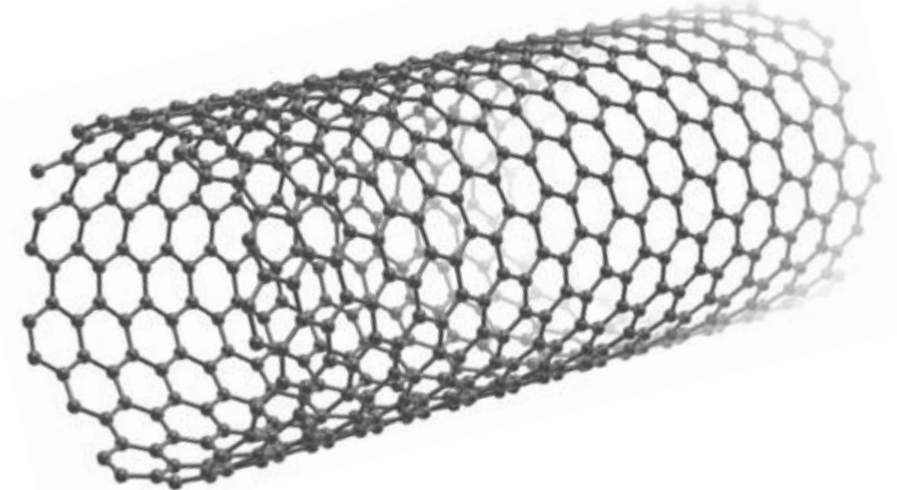
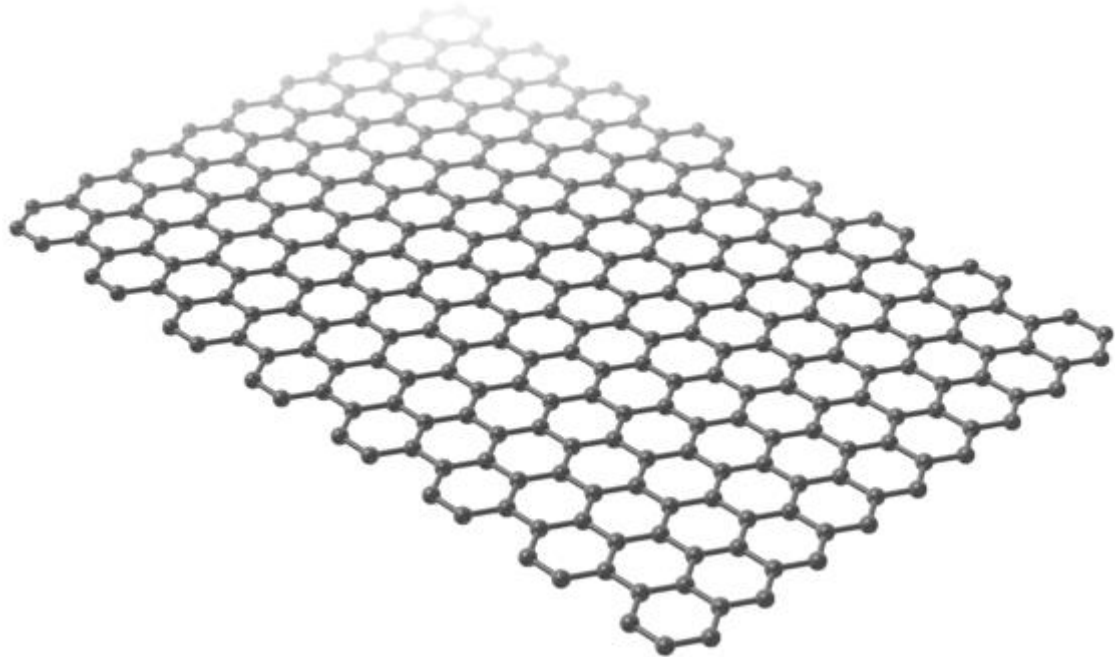
This is not tether quality yet  
it is polycrystalline layered graphene rather than  
a van der Waals homostructure

However, this is an impressive feat



# Why graphene is the leading candidate tether material over carbon nanotubes for the space elevator tether

Images credit: Adrian Nixon  
Created using Samson-Core molecular modelling



Graphene and Graphene Super Laminate (GSL)		
High strength	More than 100 GPa	✓
Current manufactured length	1 kilometre	✓
Current manufactured speed	2 metres per minute	✓

Carbon nanotubes (CNT)		
High strength	More than 100 GPa	✓
Current manufactured length	140 millimetres	✗
Current manufactured speed	1 metre per week	✗

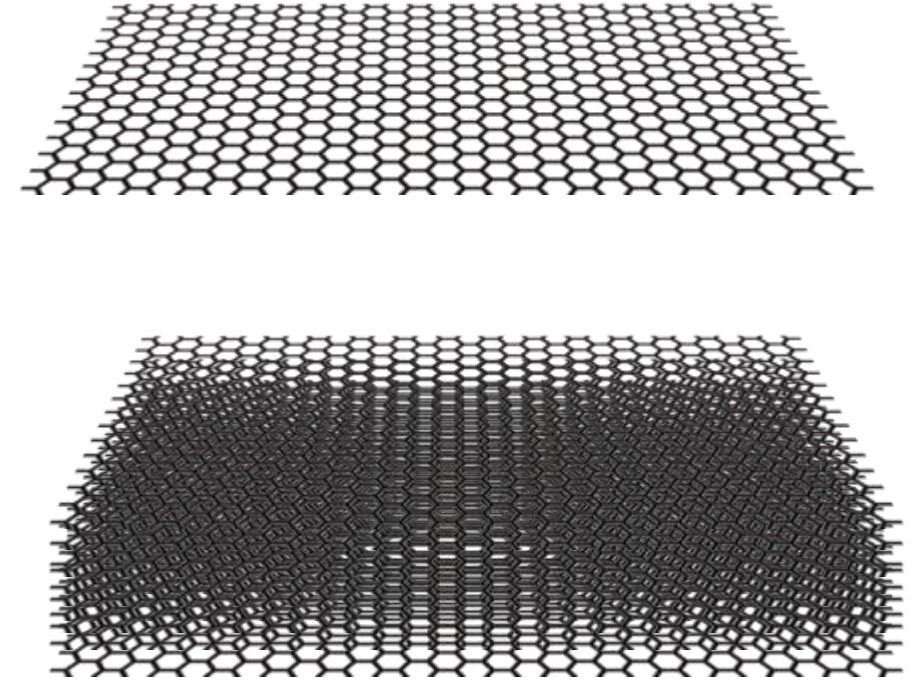
Nixon, A., Knapman, J. and Wright, D.H. (2023). Space elevator tether materials: An overview of the current candidates. *Acta Astronautica*, [online] 210, pp.483–487. doi:<https://doi.org/10.1016/j.actaastro.2023.04.008> ISSN 0094-5765.

# This is so new even the descriptive language is evolving...

Single Crystal Graphene is one layer of graphene

Thousands and millions of layers of Single Crystal Graphene make a new kind of material, a form of coherent synthetic graphite we will not have seen before:  
A van der Waals Homostructure Graphene Super-Laminate (GSL)

This is not graphite



# Sheet materials made from Graphite, HOPG GL and GSL



Graphite

Highly Oriented  
Pyrolytic Graphite  
(HOPG)

Multi-layered sheet  
polycrystalline graphene  
Graphene laminate (GL)

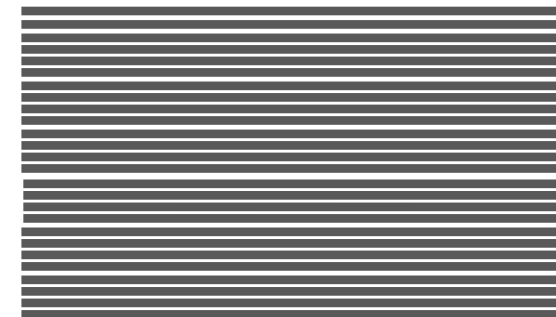
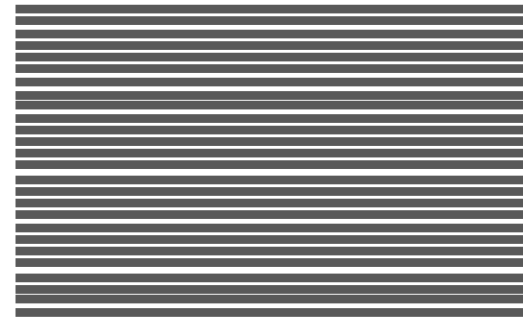
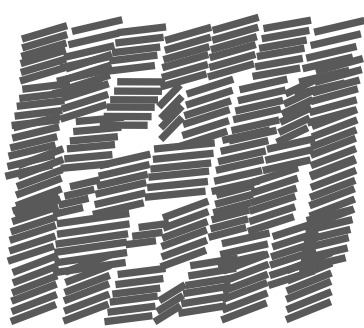
Multi-layered sheet  
single crystal graphene  
Graphene super-laminate (GSL)

Hot pressed and calendered

GL with vacancies

GL with no vacancies

GSL with no vacancies

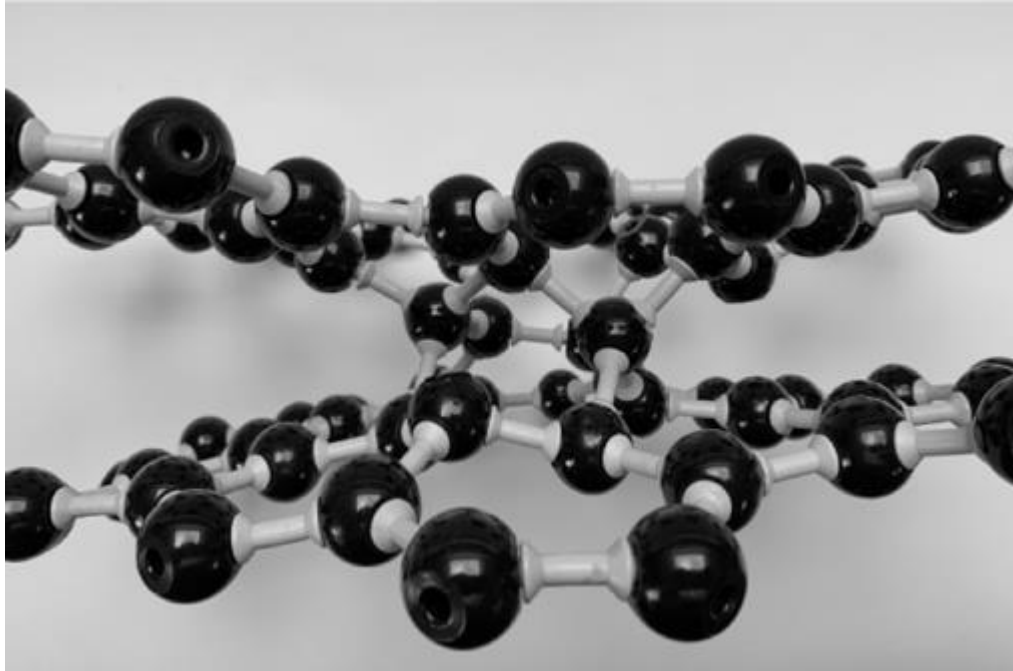


— Each black line represents a single layer of graphene

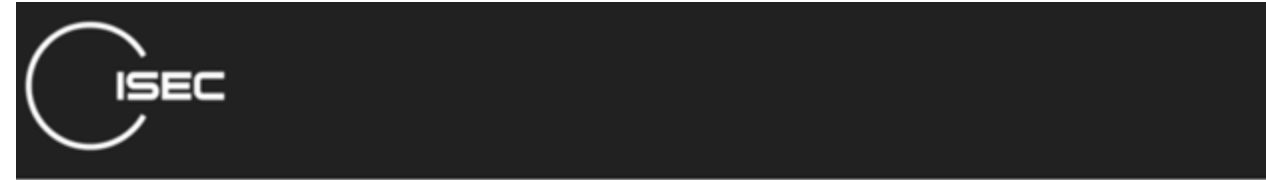
Two final hypotheses...

September 2022

We proposed a hypothesis for spot-welding layers in graphene laminate



We further proposed that these cross links would create a form of diamond known as hexagonal diamond or Lonsdaleite



#### 2022 Newsletters

2022 FEBRUARY

2022 MARCH

2022 APRIL

2022 MAY

2022 JUNE

2022 JULY

2022 AUGUST

**2022 SEPTEMBER**

2022 OCTOBER

2022 NOVEMBER

2022 DECEMBER

OTHER YEARS

## International Space Elevator Consortium September 2022 Newsletter

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[Speakers for the IAC](#)

[Tether Materials](#)

[History Corner](#)

[Upcoming Events](#)

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# In 2025 the cross-linking of graphene super laminate was actually done and formed Lonsdaleite (superdiamond)



nature

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Article | Published: 30 July 2025

## Synthesis of bulk hexagonal diamond

[Luxiang Yang](#), [Kah Chun Lau](#), [Zhidan Zeng](#), [Dongzhou Zhang](#), [Hu Tang](#), [Bingmin Yan](#), [Guoliang Niu](#), [Huiyang Gou](#), [Yanping Yang](#), [Wenge Yang](#) , [Duan Luo](#)  & [Ho-kwang Mao](#) 

*Nature* **644**, 370–375 (2025) | [Cite this article](#)

8030 Accesses | 364 Altmetric | [Metrics](#)

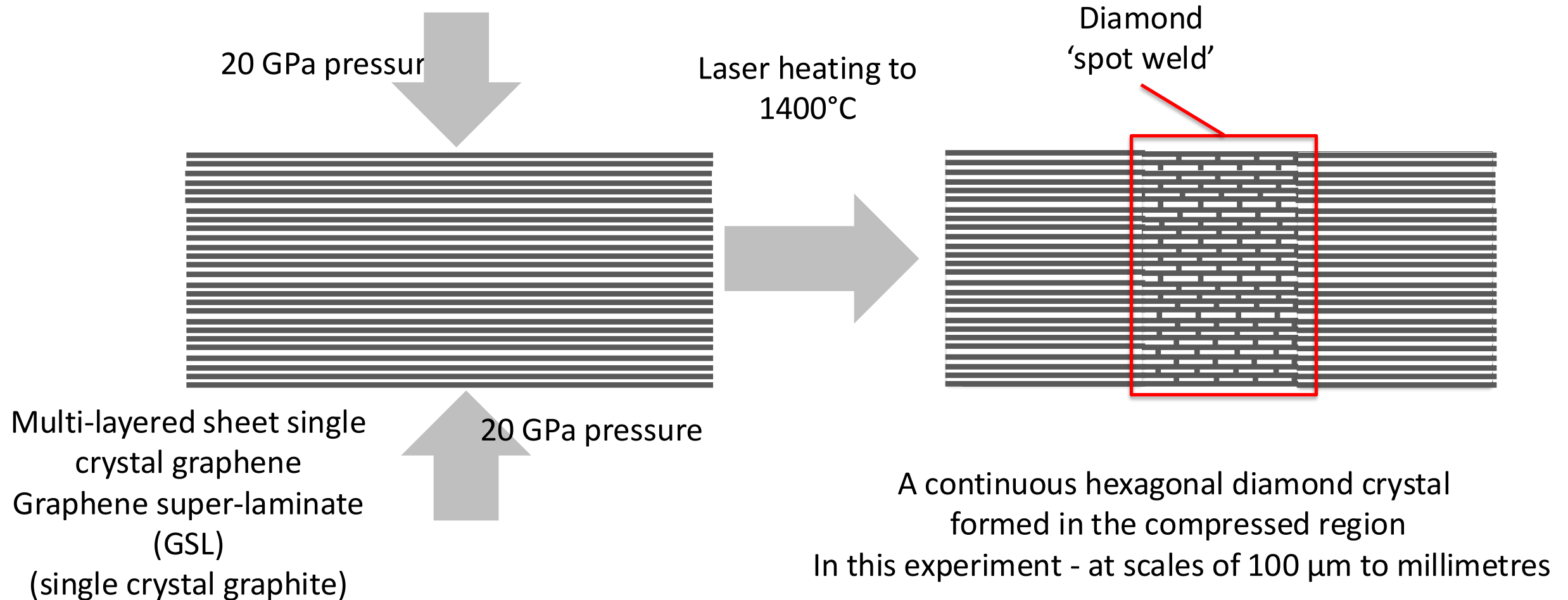
### Abstract

Hexagonal diamond (HD), with anticipated physical properties superior than the known cubic diamond, has been pursued relentlessly since its inception 60 years ago<sup>1</sup>. However, natural and synthetic HD has only been preserved as a highly disordered component in fragile, heterogeneous mixtures of other nanocarbon structures that precludes determination of bulk properties and identification of HD as a bona fide crystalline phase<sup>2,3,4</sup>. Here we report the synthesis, recovery and extensive characterization of bulk HD by compressing and heating high-quality graphite single crystals under controlled quasi-hydrostatic conditions. We demonstrate the successful synthesis of 100- $\mu$ m-sized to mm-sized, highly ordered, bulk HD. We observed direct transformation of graphite (10 $\bar{1}$ 0) orientation to HD (0002) and graphite (0002) to HD (10 $\bar{1}$ 0). The bulk sample consists of threefold intergrowth of tightly knitted 100-nm-sized crystals, predominantly HD with trace imperfections of cubic diamond. The interlayer bonds in HD are shortened with respect to intralayer bonds to optimize the HD structure. Notably, the hardness of HD is only slightly higher than cubic diamond. We anticipate that purifying the precursor graphite carbon and fine-tuning the high pressure–temperature ( $P$ – $T$ ) synthesis conditions may lead to higher-quality HDs.

### Source:

Yang, L., Lau, K.C., Zeng, Z., Zhang, D., Tang, H., Yan, B., Niu, G., Gou, H., Yang, Y., Yang, W., Luo, D. and Mao, H.-K. (2025). Synthesis of bulk hexagonal diamond. *Nature*. doi:<https://doi.org/10.1038/s41586-025-09343-x>.

# In 2025 the cross-linking of graphene super laminate was actually done and formed Lonsdaleite (superdiamond)



Source:

Yang, L., Lau, K.C., Zeng, Z., Zhang, D., Tang, H., Yan, B., Niu, G., Gou, H., Yang, Y., Yang, W., Luo, D. and Mao, H.-K. (2025).

Synthesis of bulk hexagonal diamond. *Nature*. doi:<https://doi.org/10.1038/s41586-025-09343-x>.

Wakely, M. (2025). *Rare diamond with unique hexagonal structure is harder than natural counterpart*. [online] Chemistry World.

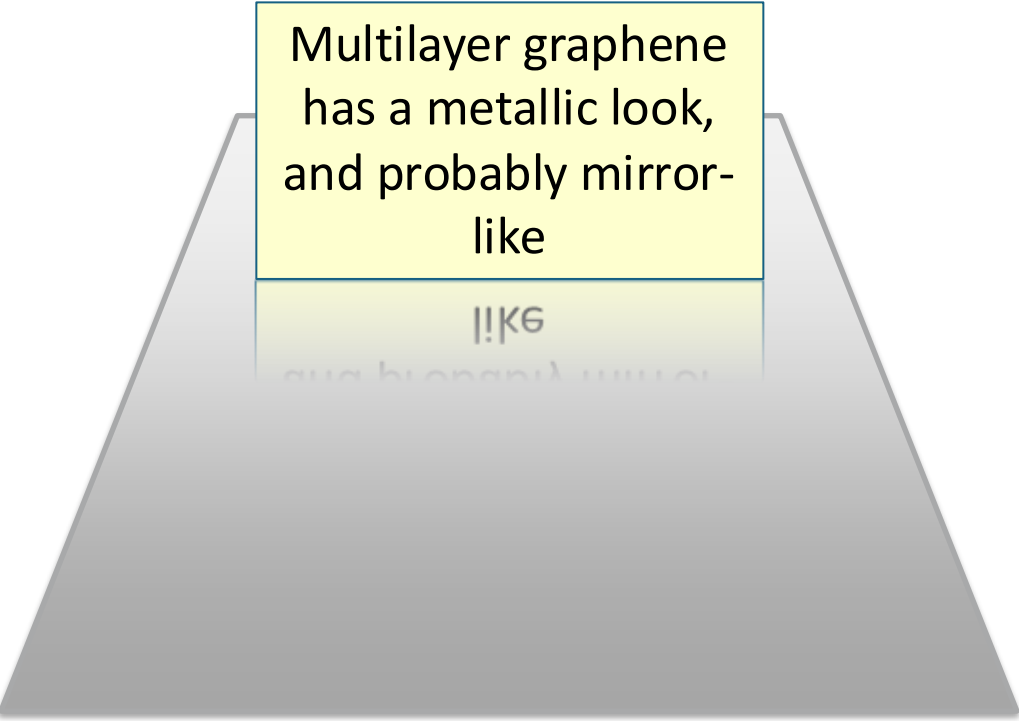
Available at: <https://www.chemistryworld.com/news/rare-diamond-with-unique-hexagonal-structure-is-harder-than-natural-counterpart/4021939.article> [Accessed 28 Aug. 2025]

counterpart/4021939.article [Accessed 28 Aug. 2025]

December 2020



We proposed a hypothesis that a tether made from graphene super laminate would have a mirror-like appearance



Multilayer graphene  
has a metallic look,  
and probably mirror-  
like



#### 2020 Newsletters

2020 FEBRUARY  
2020 MARCH  
2020 APRIL  
2020 MAY  
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2020 JULY  
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#### International Space Elevator Consortium December 2020/January 2021 Newsletter

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Study Update  
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Nixon, A. (2020). *What would a tether made from 2D materials look like?* [online] International Space Elevator Consortium. Available at: <https://www.isec.org/space-elevator-newsletter-2020-december/#geic> [Accessed 5 Sep. 2025].

# August 2025: Synthesis of Mirror-Like graphite films (Graphene laminate)

nature communications



Article

<https://doi.org/10.1038/s41467-025-62227-6>

## Synthesis and properties of mirror-like large-grain graphite films

Received: 25 January 2024

Accepted: 11 July 2025

Published online: 12 August 2025

 Check for updates

Liyuan Zhang<sup>1,2,7</sup>, Meihui Wang<sup>1,3,7</sup>, Dongho Jeon<sup>1,4</sup>, Yongqiang Meng<sup>1,4</sup>, Sun Hwa Lee<sup>1</sup>, Myeonggi Choe<sup>1,5</sup>, Yunqing Li<sup>1,4</sup>, Mengran Wang<sup>1,2</sup>, Sherilyn J. Lu<sup>1</sup>, Zonghoon Lee<sup>1,5</sup>, Won Kyung Seong<sup>1</sup>✉ & Rodney S. Ruoff<sup>1,4,5,6</sup>✉

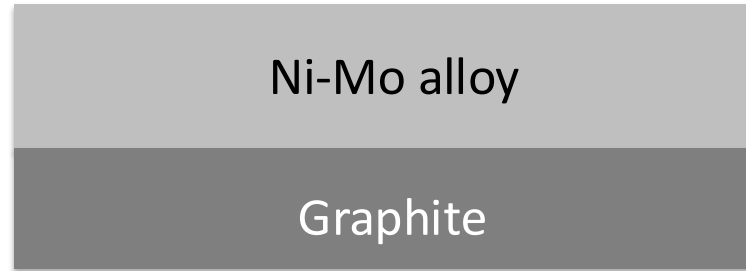
Graphite films with large grain sizes have been reportedly obtained by using metal as catalysts, but the obtained graphite is mostly heavily wrinkled, thus containing defects that degrade its properties. We report the synthesis of mirror-like and large-grained graphite films with only a few nano kinks and controllable dimensions, achieved by using flat Ni-Mo alloy melts of the same lateral dimensions as the metal foils used to make this alloy melt. The graphite film exhibited few nano kinks and a mirror-like appearance because the deliberate evaporation of much of the Ni produced a porous substrate, which in turn dramatically weakened the substrate-graphite film interaction before cooling. The mirror-like graphite appears to be 100% AB-stacked with millimeter-sized grains that are much larger than the multi-micron grain size of highly oriented pyrolytic graphite and rivaled in size only by a small percentage of natural graphite. Our graphite films have an electrical conductivity of  $2.25 \times 10^4 \text{ S cm}^{-1}$  at 300 K. Tensile loading of macroscale samples showed an average Young's modulus of  $969 \pm 69 \text{ GPa}$  and average fracture strength of  $1.29 \pm 0.203 \text{ GPa}$ , and Frequency Domain Thermoreflectance revealed an average in-plane thermal conductivity of  $2034.4 \pm 68 \text{ W m}^{-1}\text{K}^{-1}$ .

Source:

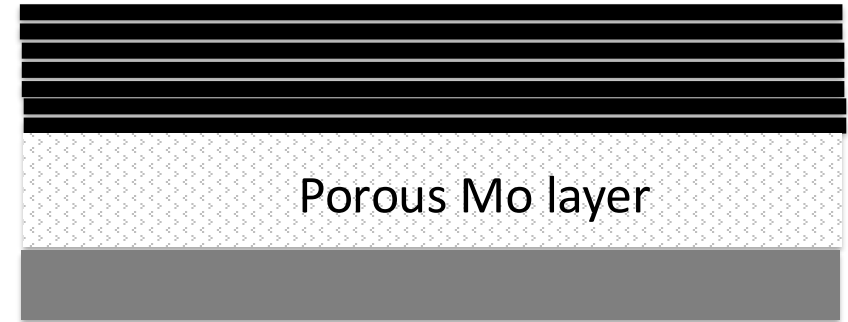
Zhang, L., Wang, M., Jeon, D., Meng, Y., Lee, S.H., Choe, M., Li, Y., Wang, M., Lu, S.J., Lee, Z., Seong, W.K. and Ruoff, R.S. (2025). Synthesis and properties of mirror-like large-grain graphite films. *Nature Communications*, 16(1). doi:<https://doi.org/10.1038/s41467-025-62227-6>.

August 2025:

# Synthesis of Mirror-Like graphite films (Graphene laminate)

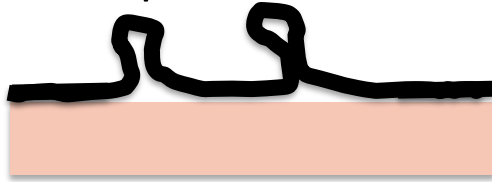


Carbon dissolves in the Ni-Mo alloy  
Forming multilayer graphene on the surface



The nickel evaporates leaving a porous substrate that does not compress and wrinkle the graphene leaving a mirror-like surface of graphene laminate

Standard CVD process



wrinkles form in the graphene on cooling  
caused by contraction of the metal

Laboratory testing:

Electrical conductivity of  $2.25 \times 10^4 \text{ S cm}^{-1}$  at 300 K.

Young's modulus of  $969 \pm 69 \text{ GPa}$

Average fracture strength of  $1.29 \pm 0.203 \text{ GPa}$ ,

Average in-plane thermal conductivity  $2034.4 \pm 68 \text{ W m}^{-1}\cdot\text{K}^{-1}$

This implies well stitched together polycrystalline graphene layers with some vacancy defects

Source:

Zhang, L., Wang, M., Jeon, D., Meng, Y., Lee, S.H., Choe, M., Li, Y., Wang, M., Lu, S.J., Lee, Z., Seong, W.K. and Ruoff, R.S. (2025). Synthesis and properties of mirror-like large-grain graphite films. *Nature Communications*, 16(1). doi:<https://doi.org/10.1038/s41467-025-62227-6>.

# What the Space elevator tether will look like



The space elevator tether  
Image generated by an AI with additional content by A. Nixon

Perfectly smooth mirror-like flat ribbon

100 thousand kilometres long

Thinner than aluminium kitchen foil

On a floating platform on the ocean at the equator

Rising straight up into the sky,  
disappearing out of sight

Will support elevator climbers of  
tens and hundreds of tonnes in weight

Source:

Nixon, A. (2020). *2020 December International Space Elevator Consortium Newsletter*. [online] International Space Elevator Consortium. Available at: <https://www.isec.org/space-elevator-newsletter-2020-december/#geic> [Accessed 5 Sep. 2025].

# Space Elevators: A Bridge to the Stars

Thank you for your time

Happy to answer any questions

Adrian Nixon

[adrian.nixon@isec.org](mailto:adrian.nixon@isec.org)

**Nixene Publishing**



International Space Elevator Consortium